

Quantifying Environmental Impacts of Pavements

Annual Conference
March 26-27, 2013
Mount Pleasant, MI

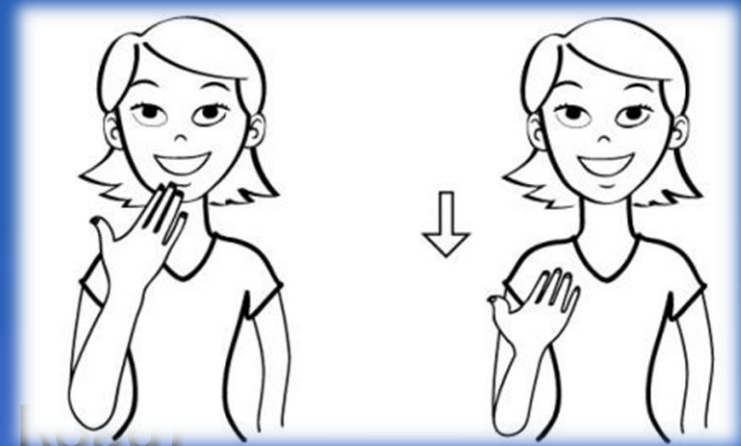


Thomas Harman

Manager, FHWA Pavement & Materials TST
Baltimore, MD

Special Thanks

- Bob “*Mr. Smoothie*” Orthmeyer (RC)
- Larry Wiser (LTPP)
- Nadarajah “Siva” Sivanewaran (R&D)
- Gina Ahlstrom (HQ)
- John Bukowski (HQ)
- Nelson Gibson (R&D)
- Randy West (NCAT)
- Buzz Powell (NCAT)
- Gerardo Flintsch (VTTI, VA Smart Road)
- Imad Al Qadi (University of Illinois)
- Karim Chatti (MSU)
- Jim Musselman (FL DOT)

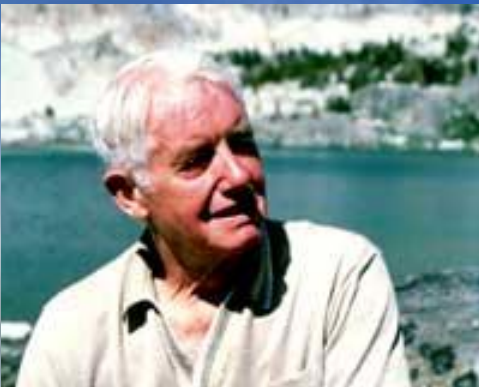


Preamble

David Brower,

“We do not inherit the land from our fathers, we borrow it from our children.”

The environment is very important!



“If you can’t measure it, you can’t manage it.”

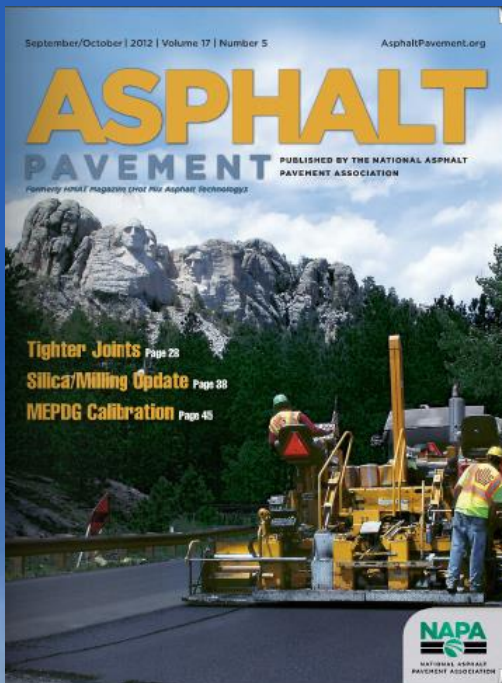
Peter Drucker



*“A company’s primary responsibility is to **serve its customers**, to provide the goods or services which the company exists to produce. Profit is not the primary goal but rather an essential condition for the company’s continued existence.”*

Quick Reference for You

September/October | 2012 | Volume 17 | Number 5



[Hyperlink](#)

A Historical Perspective...

Customer Service

- There is no one perfect pavement, a pavement should meet the needs of the community and no more.



Community Needs (*Local to National*)



Safety (*Geometrics, Friction, SafetyEdge™...*)



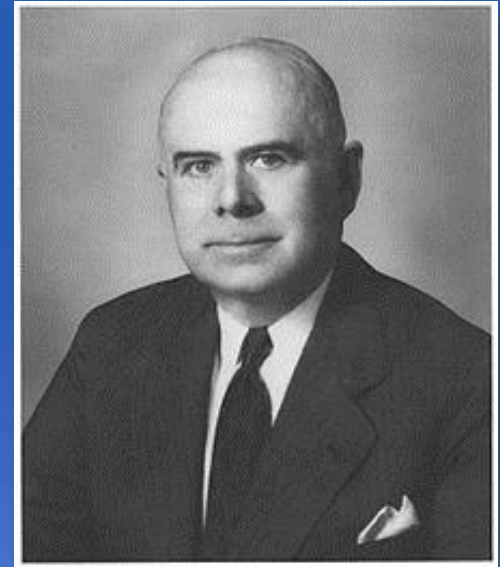
Economics (*LCCA, Commerce, Growth*)



Ride (*Smoothness, Texture*)



Environment (*Natural Resources, Recycled Products, Noise, Emissions...*)



Thomas "Chief" MacDonald
Iowa State Highway Commission
Early AASHO
Bureau of Public Roads c. 1919...

Key Pavement Question

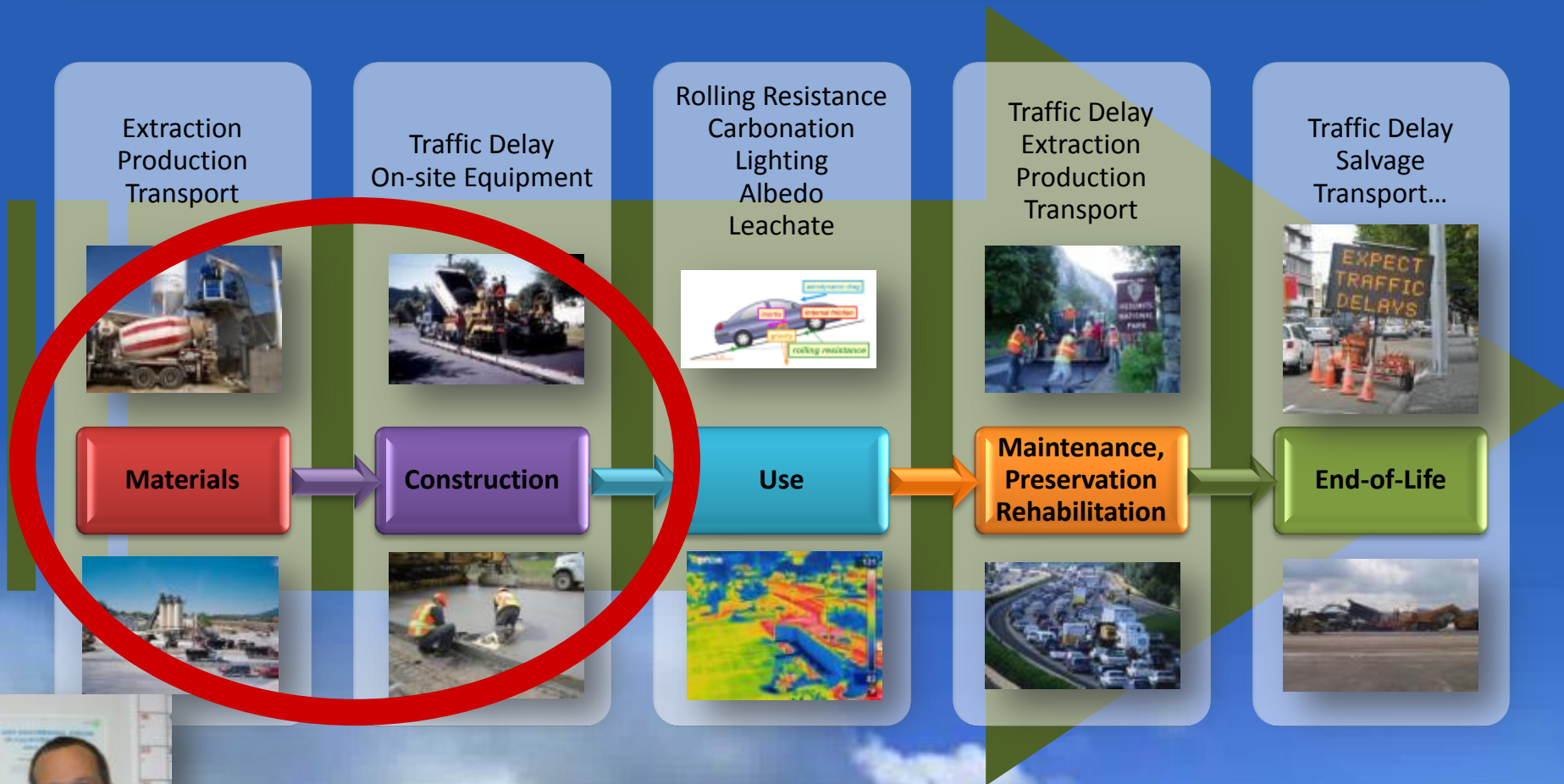


Where are the greatest potentials,
within our control, for reducing
environmental impacts???



Pavement Life-Cycle

http://www.dot.ca.gov/newtech/roadway/pavement_lca/index.htm



Ex. Estimate of Total US Emissions for Hot-Mix Asphalt Production

- Our Nation:

- In 2011,
380 million tons of asphalt mix



- Typical HMA Production Parameters

- No. 2 Oil, 4% Stockpile Moisture
- 330°F Mix Temperature (350°F Stack)

- Total Estimated Annual HMA Emissions ~

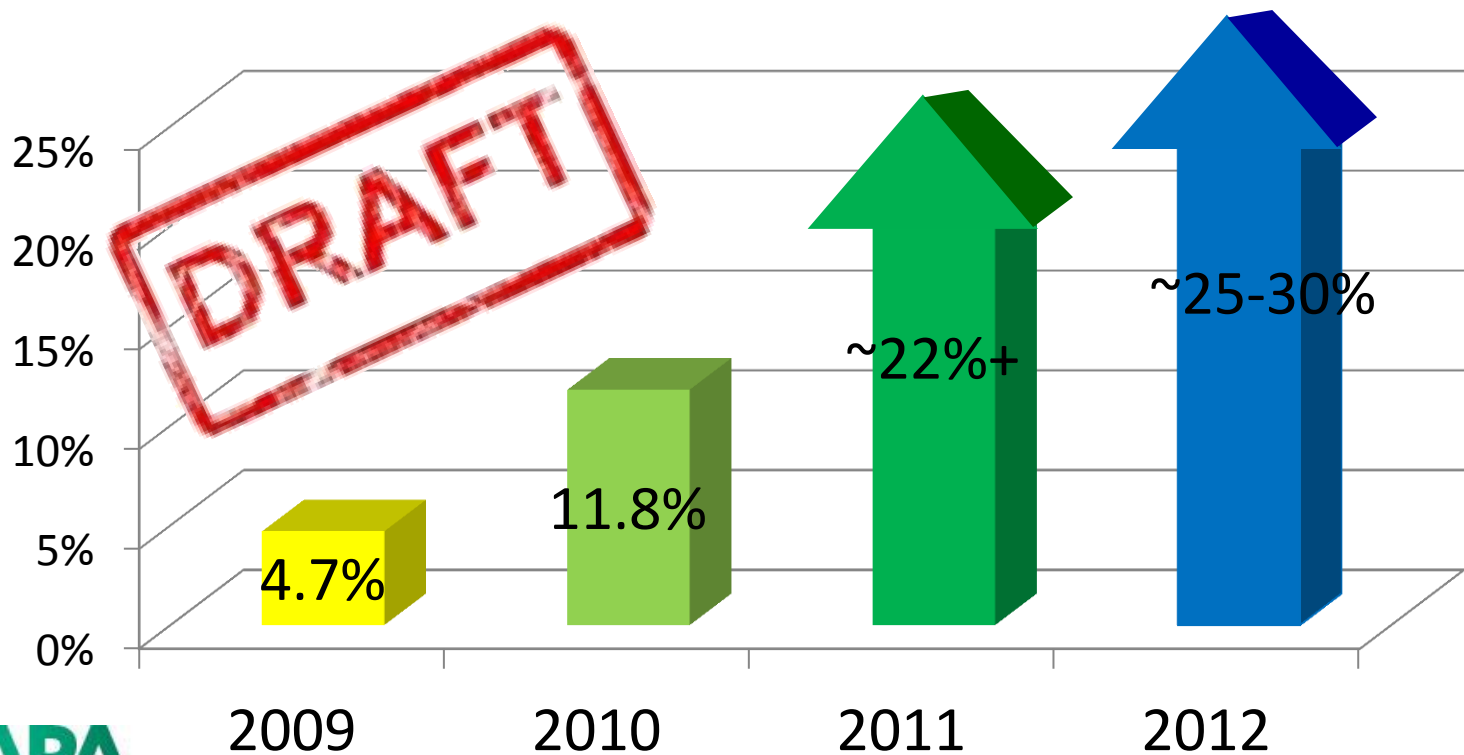
- 8,222,000 US tons CO₂e



Usage

Percentage of Total Asphalt Production in US

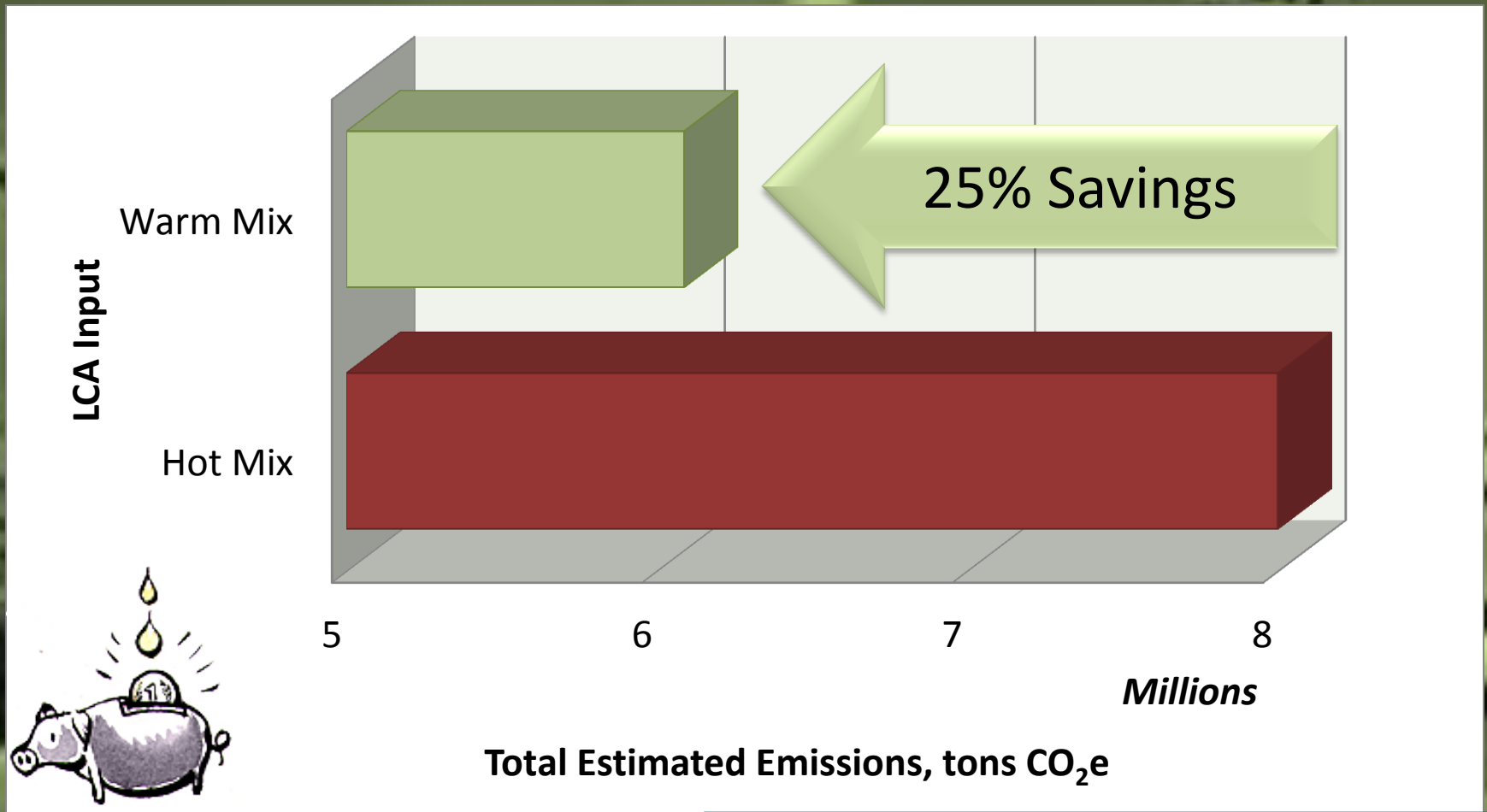
source: National Asphalt Pavement Association



As the US continues to move from Hot-Mix to

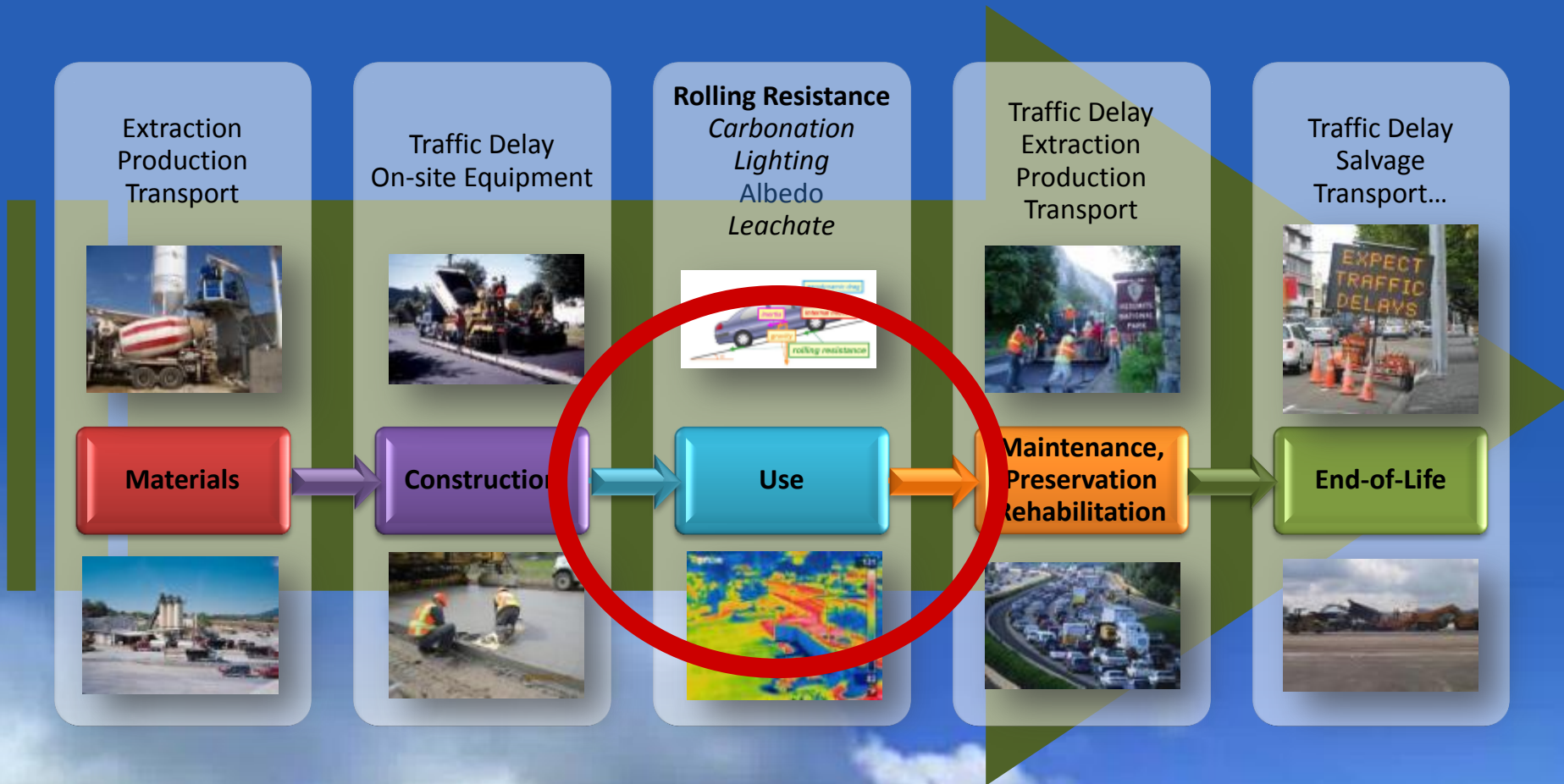


Equivalent of removing 1.5 million cars of the road each year!



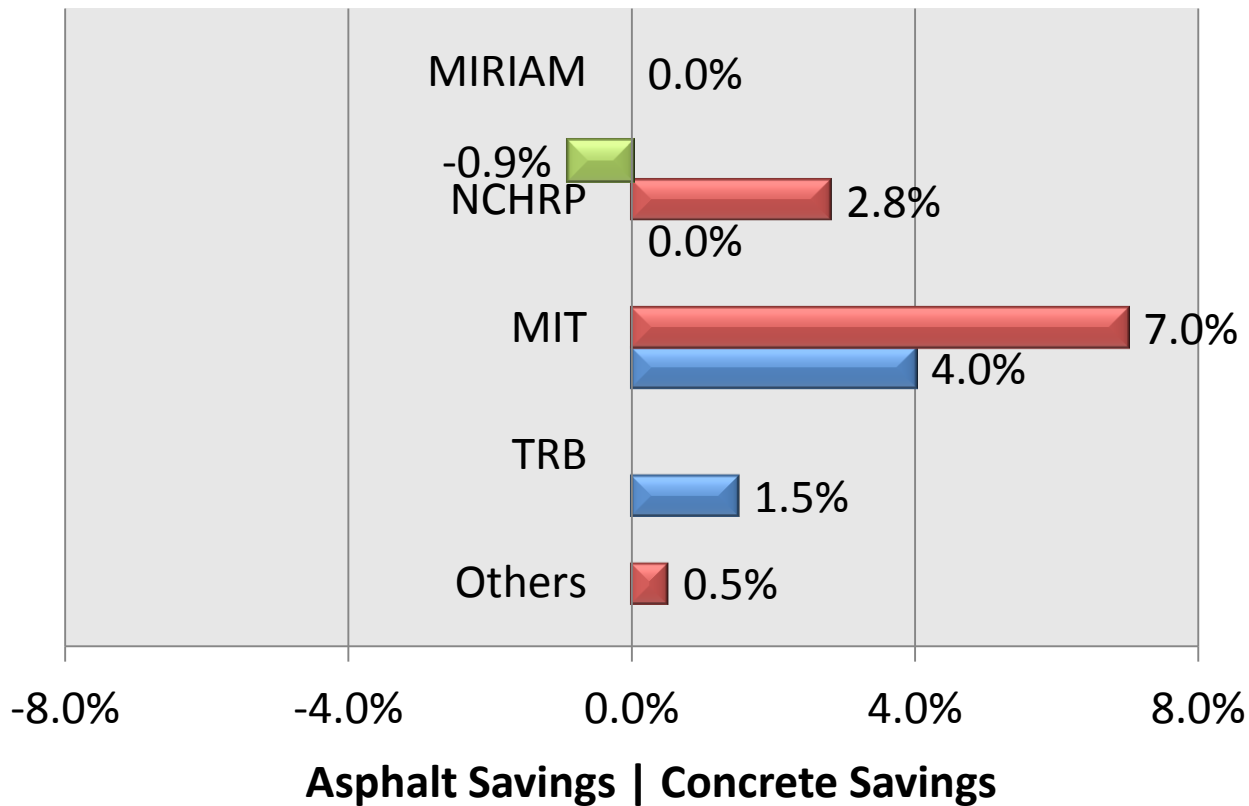
Total Predicted WMA Annual Emissions ~
6,087,000 US tons CO₂e at 265°F

Recent Focus



Various Thoughts on Use Phase

Relative Fuel Savings



- Freight Truck (LT)
- Freight Truck (HT)
- Passenger Car



How is this information being used?

Concrete Fact:

**Concrete roads
are 4% to 7%
more fuel efficient**

888-4-CHANEY



**Chaney
Enterprises**



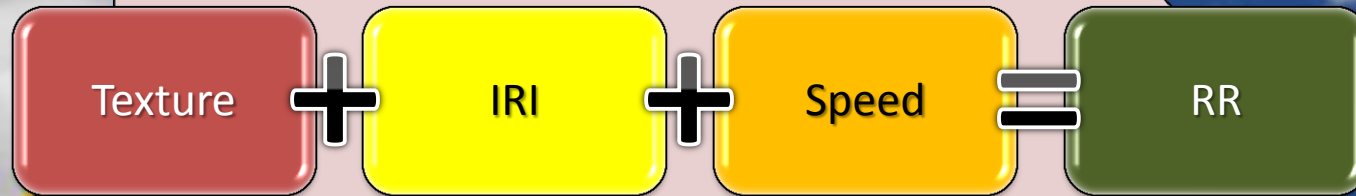
ChaneyEnterprises.com/concretepays

Proving the Adage

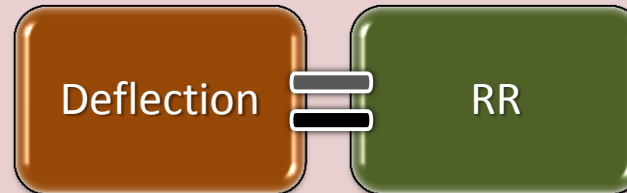


For every Ph.D. there is an equal and opposite Ph.D.

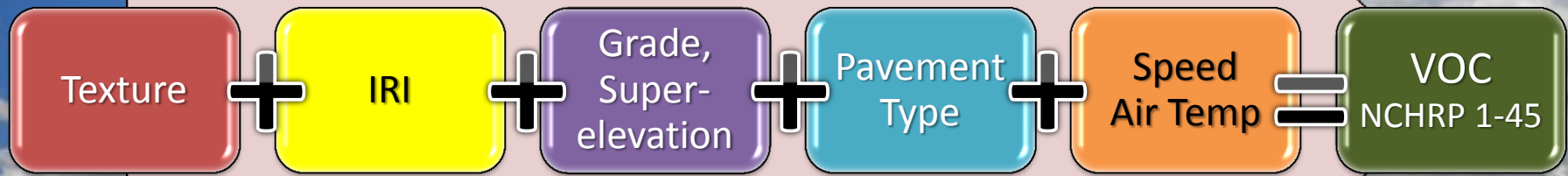
Various Modeling Approaches



MIRIAM



MIT Massachusetts Institute of Technology



NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM

MIRIAM



**NATIONAL
COOPERATIVE
HIGHWAY
RESEARCH
PROGRAM**

Today's Visit



Understanding Use Phase

Vehicle Operation – Fuel Economy & Emissions

1

- Identify Relationships Needed for Analysis

2

- Identify Sources

3

- Define Pavement Section(s)

4

- Conduct Scenario Analysis



Fuel Efficiencies

- What is the US fleet-wide average for passenger cars (2011)?

A. 18.5 mpg

B. 21.5 mpg

C. 23.0 mpg

D. 25.5 mpg



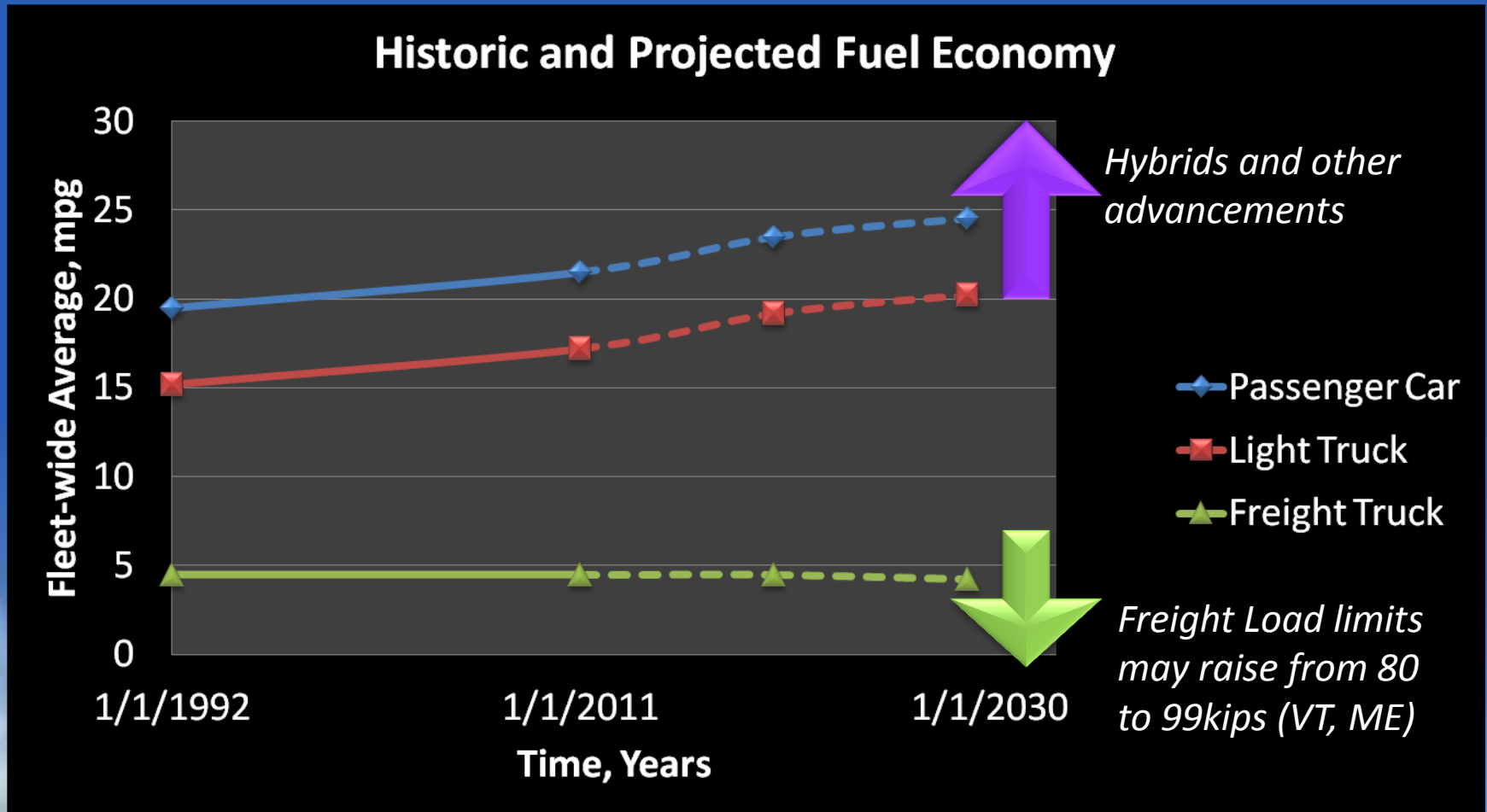
Fuel Efficiencies

A red 18-wheeler truck is shown driving on a highway. The truck is in motion, as indicated by the blurred background and the blurred wheels. The truck has a red cab and a white trailer. The headlights and side lights are on. The background shows a highway with other vehicles and a clear sky.

- 18 Wheeler mpg diesel (carrying freight)
 - Low side ~ 4.5 mpg
 - High side ~ 11 mpg
 - Average ~ 7 mpg (used in analysis)

Reasonable to Assume

(But for Today: *let's Assume NO Change*)





What are the relationships between RR, fuel consumption, & Emissions?



Ongoing Effort



MIRIAM: MODELS FOR ROLLING RESISTANCE IN ROAD INFRASTRUCTURE ASSET MANAGEMENT SYSTEMS

Bjarne Schmidt, Danish Road Directorate, Denmark

Factors Effecting Fuel Efficiencies

Total Driving Resistance

MIRIAM



Vehicle Driving Resistance

Vehicle Propulsion

Inertial

Gravitational

Engine

Auxiliary Equipment

Vehicle Aerodynamics

Body Air

Tire Air

Vehicle Rolling

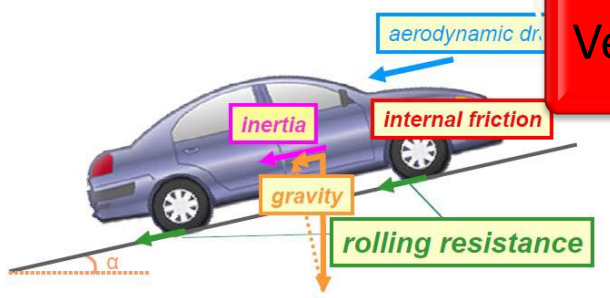
Tire/Road Rolling

Bearing

Transmission

Suspension

IRI/MPD



Rolling Resistance (RR) Fuel Consumption & Emissions



- Present Knowledge
 - *Bjarne Schmidt, DRI, Denmark*
- Passenger Car at 60 mph
 - 50% of fuel consumption to overcome RR
- Truck at 50 mph
 - 40% of fuel consumption to overcome RR
- On Average
 - ~25% of fuel consumption is used to overcome RR

MIRIAM



Tire Wear, Traction, & Force Generation

Automotive View on Rolling Resistance

- Operation of a mid-sized gasoline fueled car like a Chevrolet Malibu or Ford Focus.



Marion Pottinger, PhD, P.E.

 **gineering, LLC**
Tire Mechanics and Tire/Vehicle Interactions

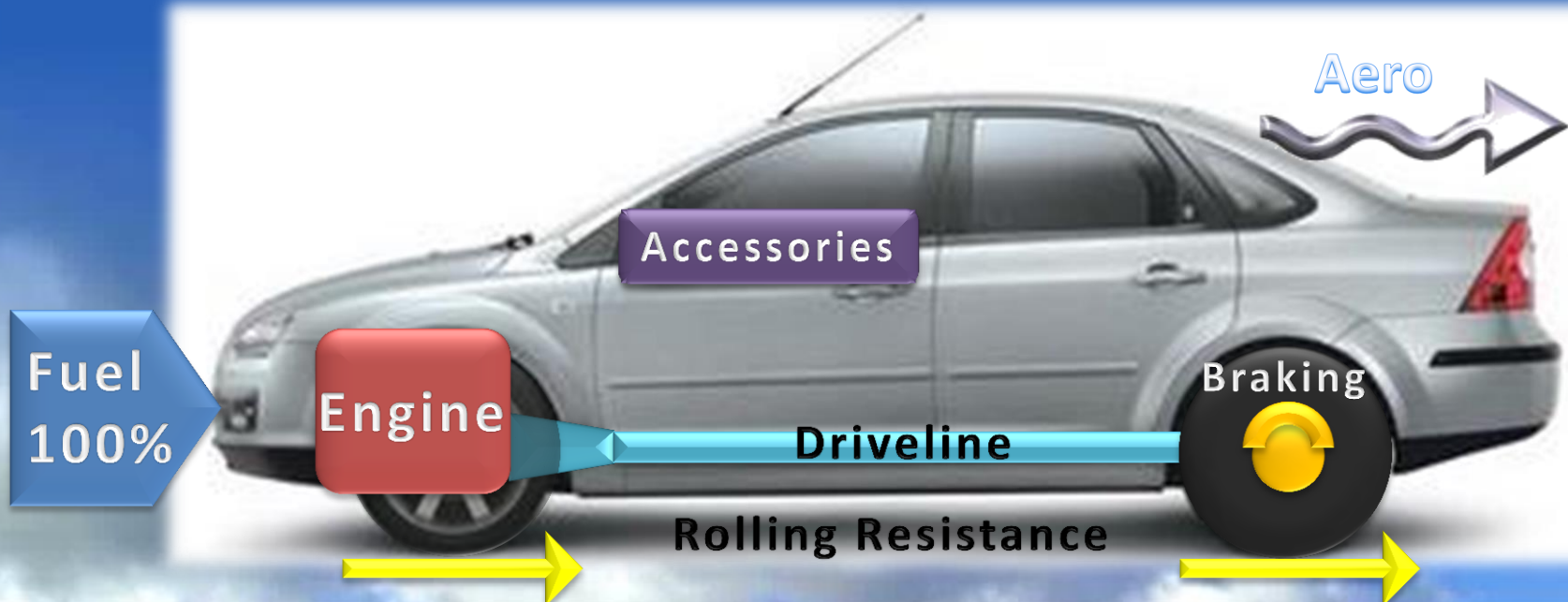
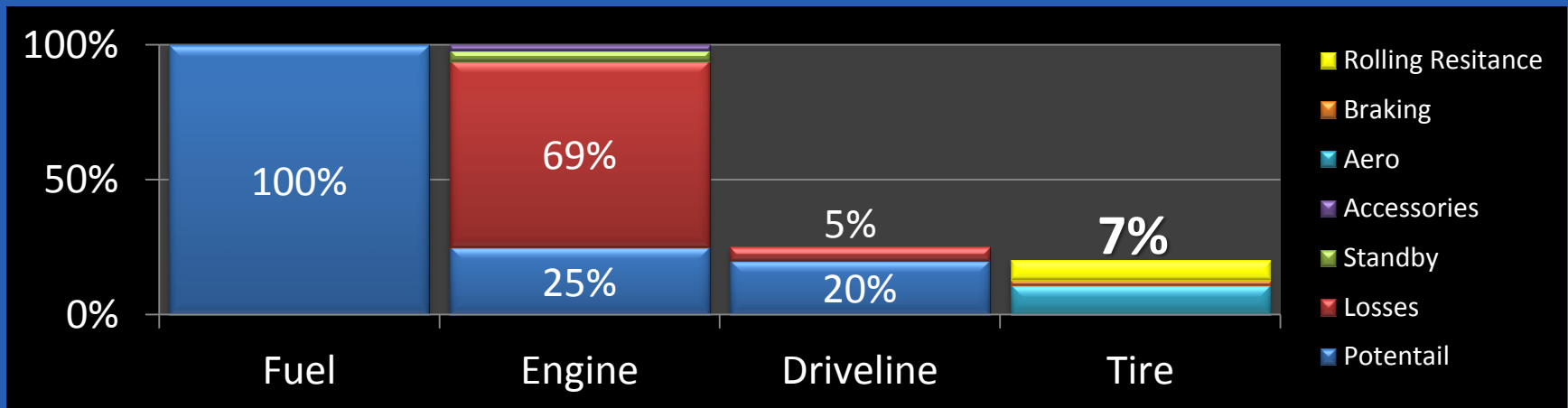
1465 N. Hametown Rd., Akron, Ohio 44333-1055, USA

1-(330) 666-8587

mpottinger@roadrunner.com

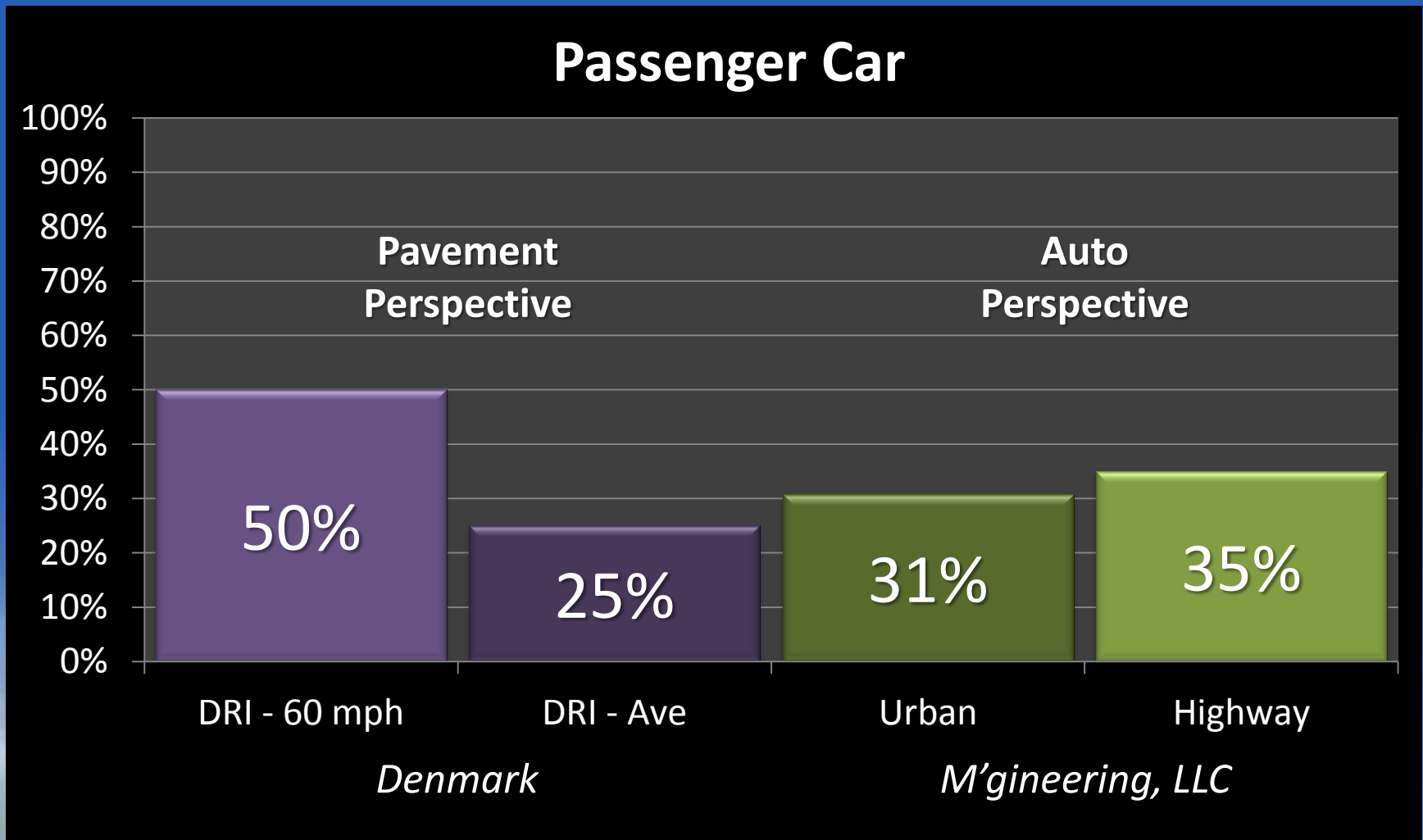
Alternatively: Highway Driving

(Source: M'gineering, LLC: Dr. Mariom Pottinger)



Fuel Consumptions to Overcome RR

RR Loss / Driveline Potential



So Abbot, rolling resistance
accounts for about a third of fuel
consumption? But who's on first?



From a Pavement Perspective What is in Our Control?

Yes

- Texture, $f(\text{time})$

Yes

- Stiffness, $f(\text{design})$

No

- Temperature, $f(\text{nature})$

Yes

- Smoothness, $f(\text{time})$

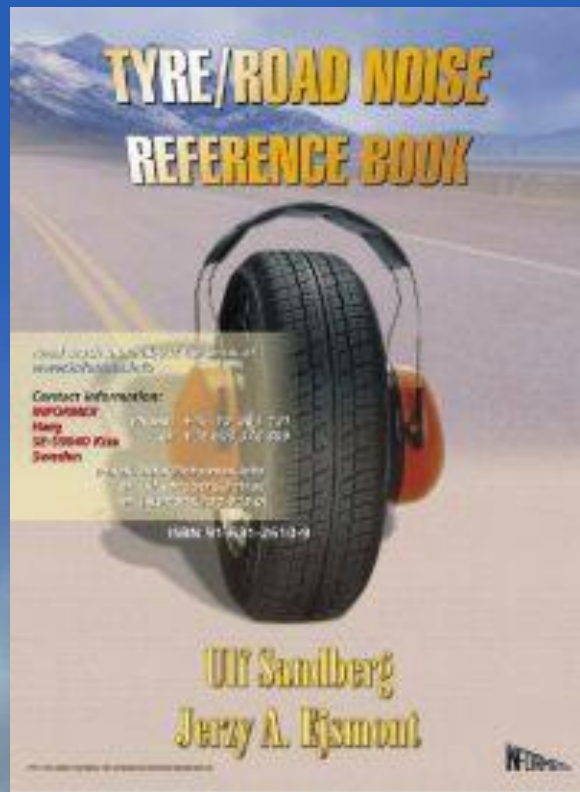




Texture

Understanding Tire/Pavement Interaction

- Key Reference:
 - Tyre/Road Noise Reference Book



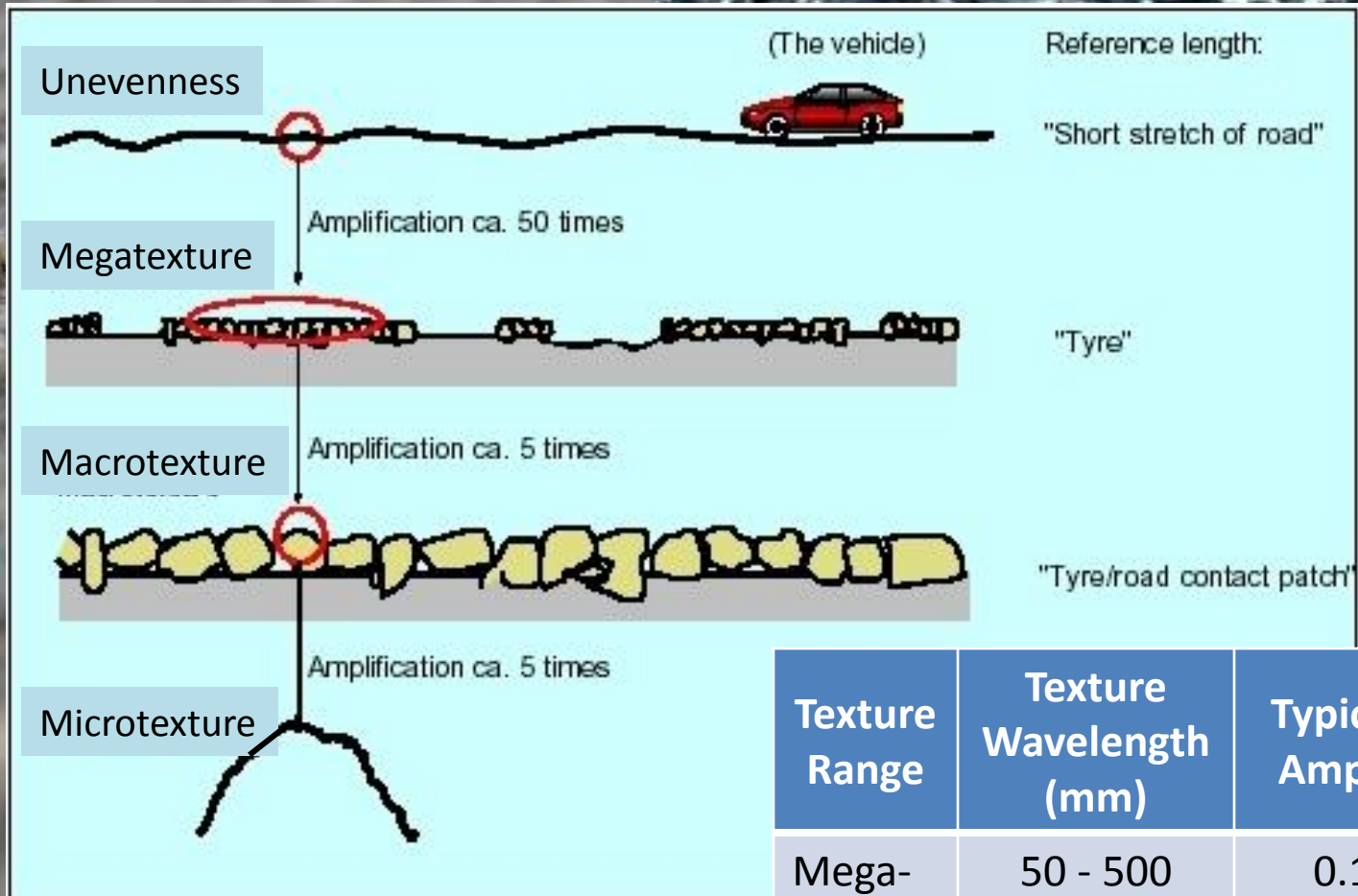
Ulf Sandberg



Jerzy A. Ejsmont

Pavement Texture Ranges

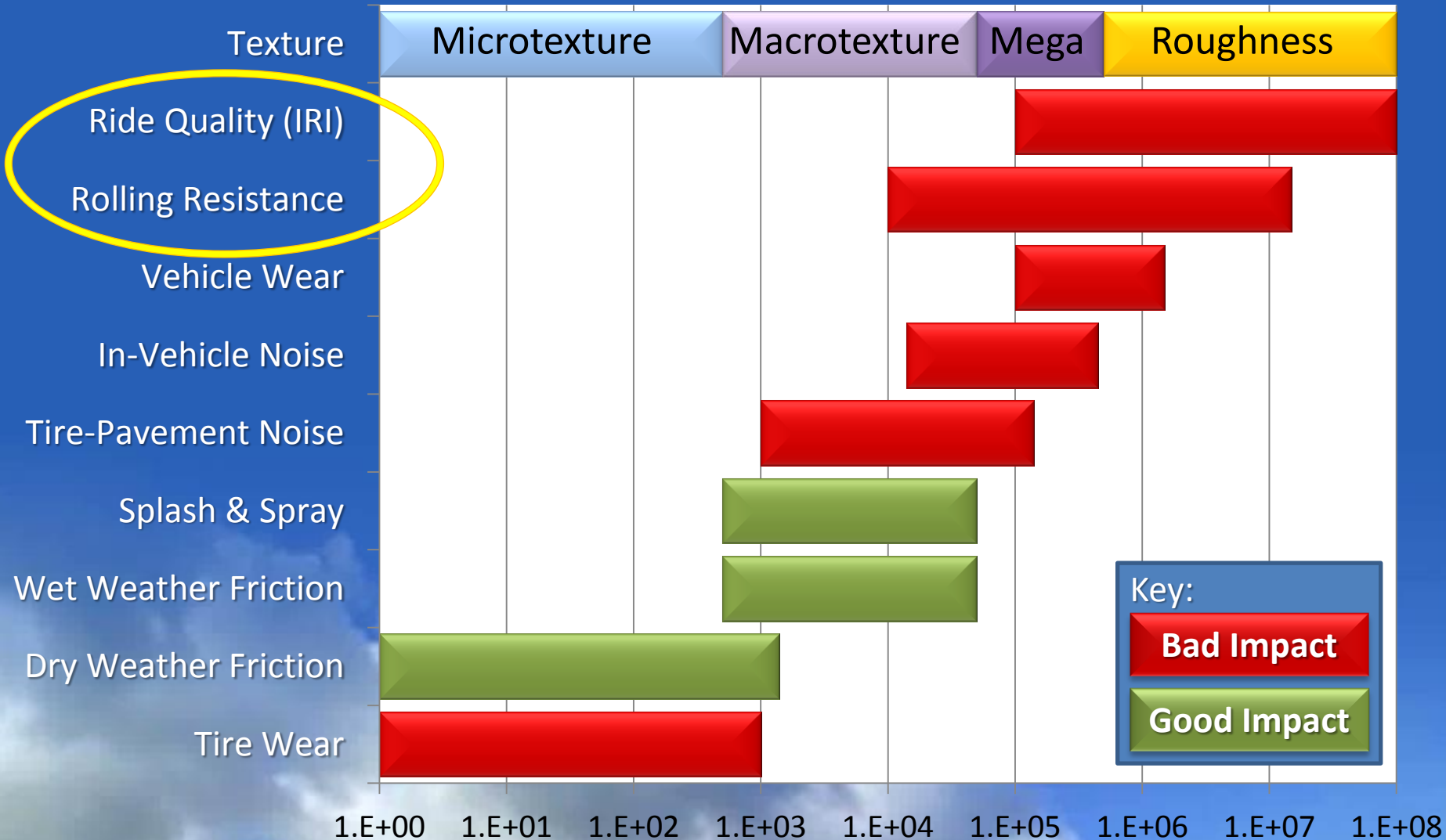
Defined by Sandberg, et.al.



Texture Range	Texture Wavelength (mm)	Typical Peak Amplitudes
Mega-	50 - 500	0.1 – 50
Macro-	0.5 – 50	0.1 – 20
Micro-	< 0.5	0.001-0.5

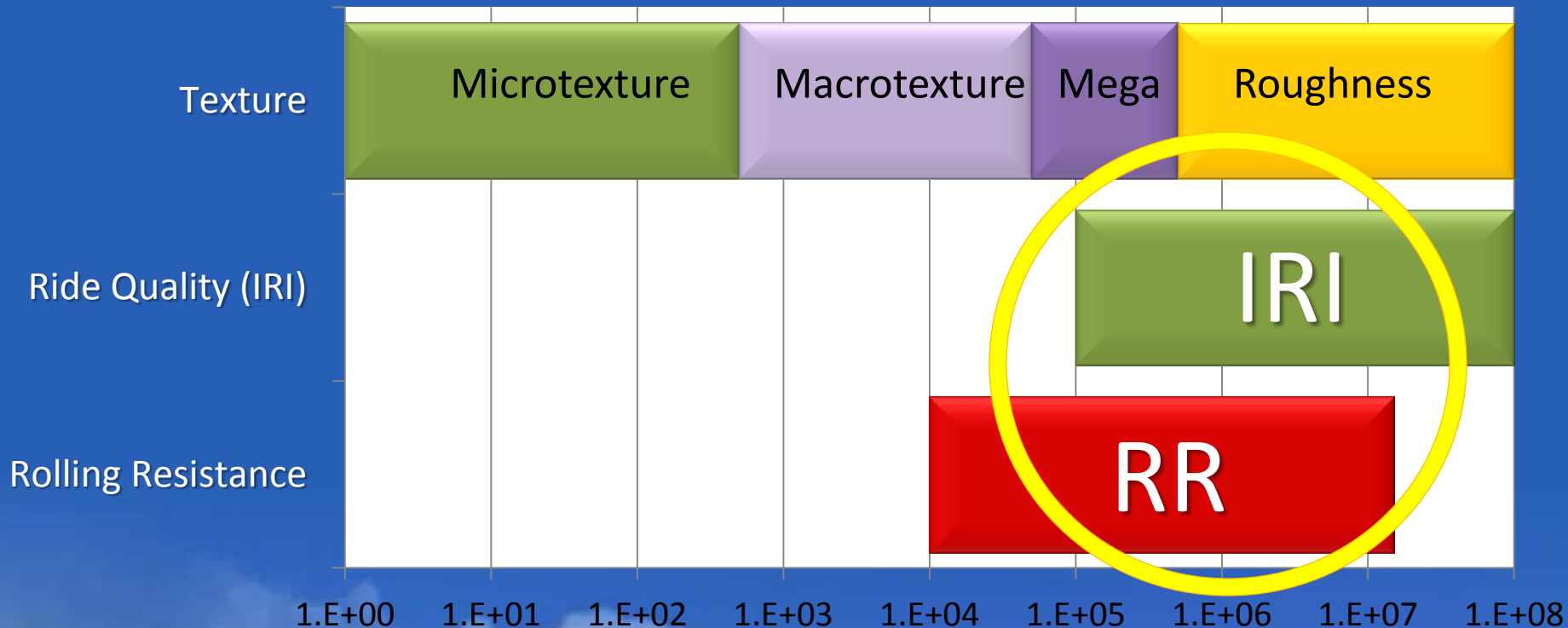
PIARC Pavement Surface Characterizes

(Scale: μm , 10^{-6} m)



Dependent on Similar Textural Range

(Scale: μm , 10^{-6} m)



Key:

Bad Impact

Good Impact

- Measure = Texture (Macro, Mega, Roughness)
- Measure = Ride Quality
- Outcome = Rolling Resistance = $f(\text{IRI}, \text{Texture}...)$

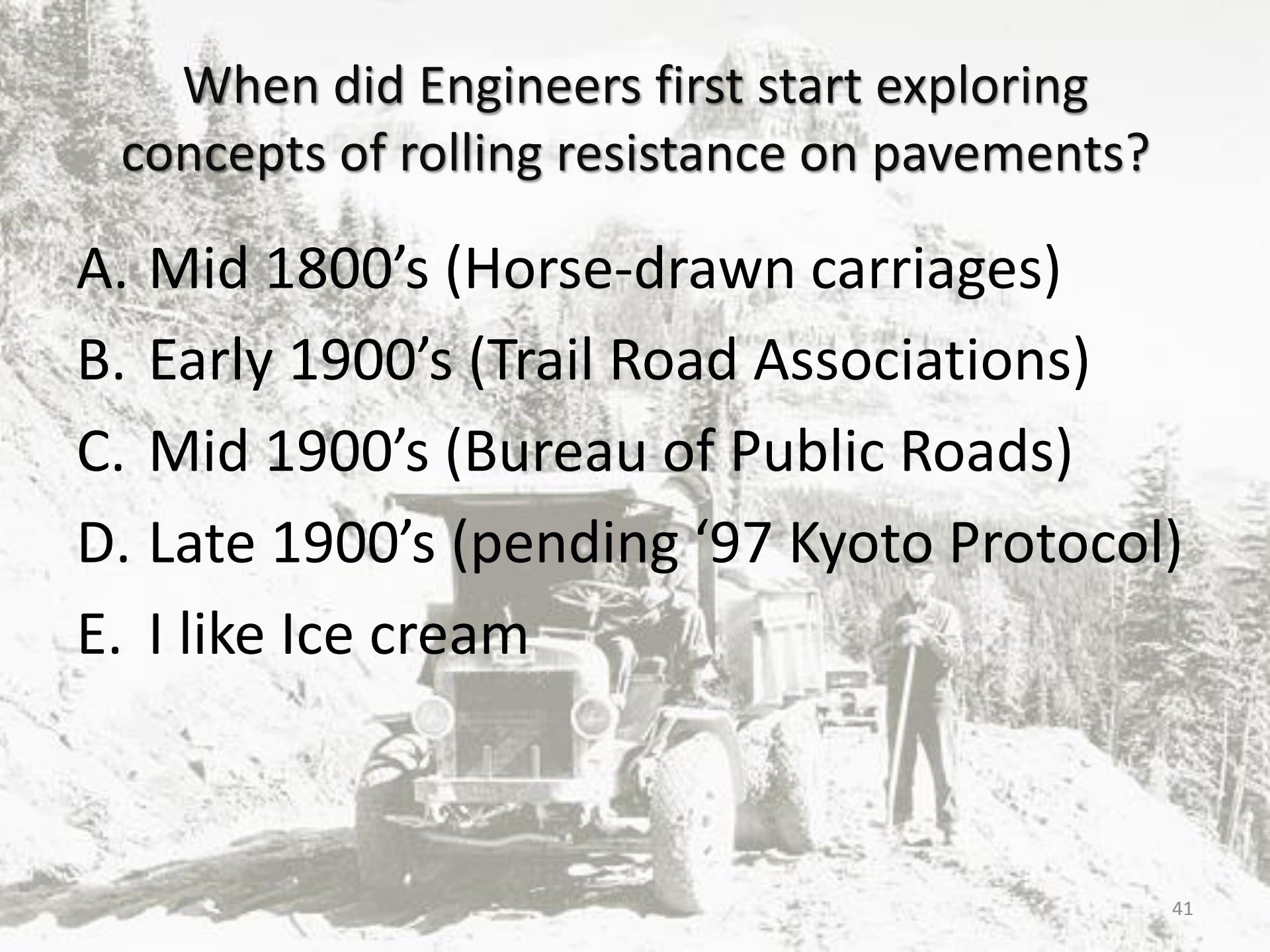


Texture

As Relates to Rolling Resistance

When did Engineers first start exploring concepts of rolling resistance on pavements?

- A. Mid 1800's (Horse-drawn carriages)
- B. Early 1900's (Trail Road Associations)
- C. Mid 1900's (Bureau of Public Roads)
- D. Late 1900's (pending '97 Kyoto Protocol)
- E. I like Ice cream



A LITTLE HISTORY... 1845



Robert W. Thompson, a Scottish engineer, received a British patent for his new pneumatic carriage tire greatly reducing rolling resistance force.

Mechanics' Magazine,
MUSEUM, REGISTER, JOURNAL, AND GAZETTE.
No. 1233.] SATURDAY, MARCH 27. [Price 3d.
Edited by J. C. Robertson, 106, Fleet-street.

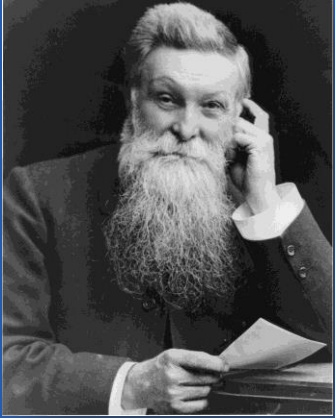
THOMSON'S PATENT AERIAL WHEELS.
Fig. 1.

The diagram shows a side view of a carriage with two large wheels. Each wheel has a central hub with spokes radiating outwards. The carriage has a boxy body with a door on the side and a small seat or platform at the front. The wheels are shown with a pneumatic tire structure.

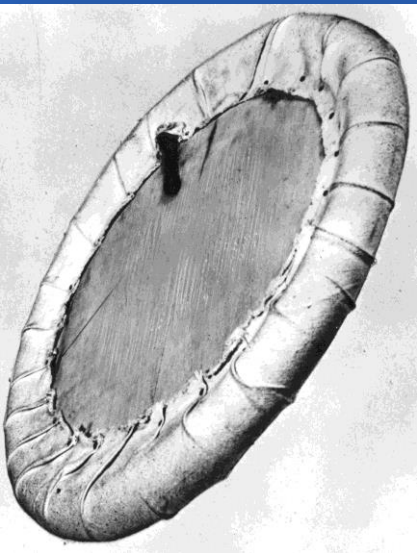
Result of Experiments tried by Messrs. Whitehurst and Co., and the Patentee, for ascertaining the comparative Draught of R. W. Thomson's Patent Aerial Wheels and the common Wheels. Tried in Regent's Park, March 17, 1847.

Weight of Carriage, 10½ cwt.	Common Wheels. Actual draught in pounds.	Patent Wheels. Actual draught in pounds.	Saving of draught by Patent Wheels.
Over a smooth, hard, macadamized level road	45	28	60 per cent.
Over new broken flints.....	120	38½	310 per cent.

1888 ~ 40 YEARS LATER...



John Boyd Dunlop, who knew nothing of Thompson, invented the pneumatic tire to improve the horrible ride of the now common bicycle



Right tire – right time
Business boomed!



1888 DUNLOP ROLLING RESISTANCE TEST



Dunlop just rolled his tire across the courtyard. His would go far enough to hit the wall. The solid tire would not. (AASHTO TP 001) ☺



Fast Forward 165 years

- Rolling Resistance
 - Direct Measurement
 - Modeling RR from Pavement Surface Characteristics



Round Robin Test (RRT) at IFSTTAR in Nantes



BRRC



BRRC
(Belgium)



TUG =
Techn Univ of
Gdansk
(Poland)



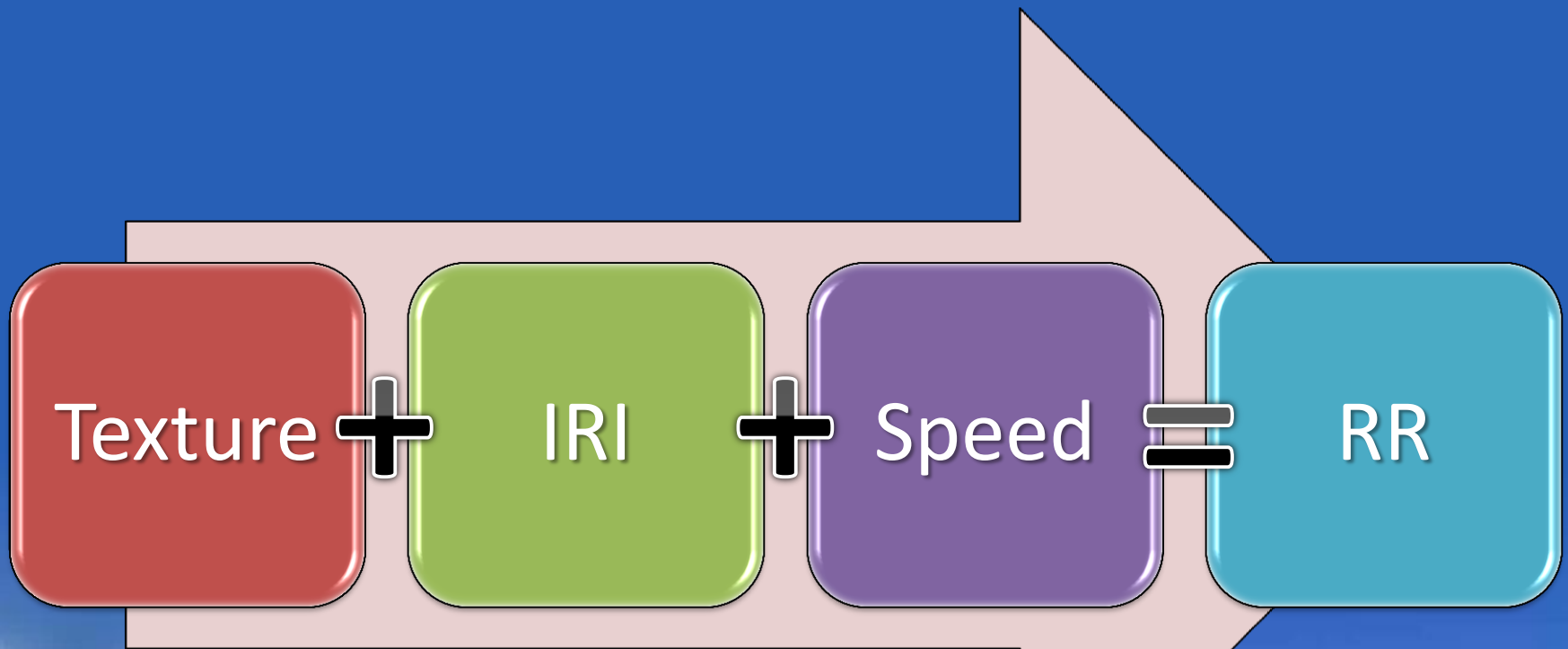
BASt
(Germany)

US RR Device?

- Most research in the US has focused on tire and vehicle drag...
- Automotive perspective.



MIRIAM Modeling Rolling Resistance



MIRIAM



$$RRC = C_1 + C_2 \text{ MPD} + C_3 \text{ IRI} + C_4 \text{ IRI} (V - V_{\text{ref}})$$

For a car:

$$RRC = 0.0148 + 0.0020 \cdot \text{MPD} + 0.00064 \cdot \text{IRI} + 0.00005 \cdot \text{IRI} \cdot (V - 20)$$

For a truck:

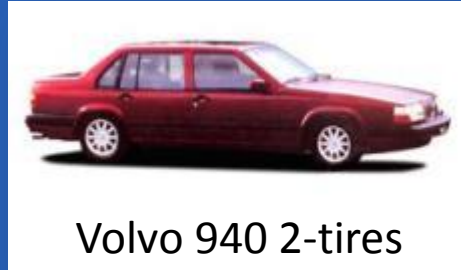
$$RRC = 0.0061 + 0.0014 \cdot \text{MPD} + 0.00095 \cdot \text{IRI} + 0.000076 \cdot \text{IRI} \cdot (V - 20)$$

Where:

MPD: Mean Profile Depth (macrotexture) in mm

IRI: International Roughness Index in mm/m

V: Vehicle Speed in meter/second



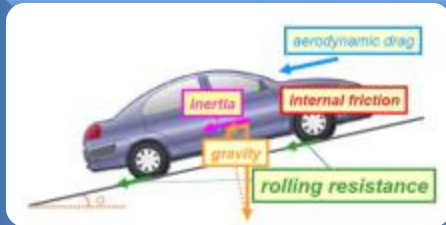
MIRIAM



What is the potential impact of RR on fuel efficiency?

EU – Energy Conservation in Road Pavement Design

10 %  RR ~ 3%  Fuel Consumption



10:3

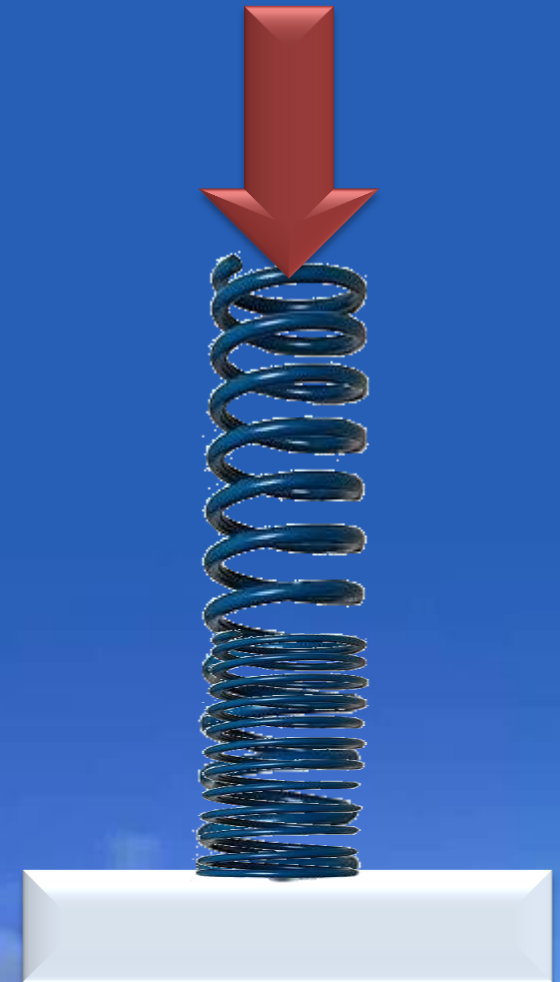
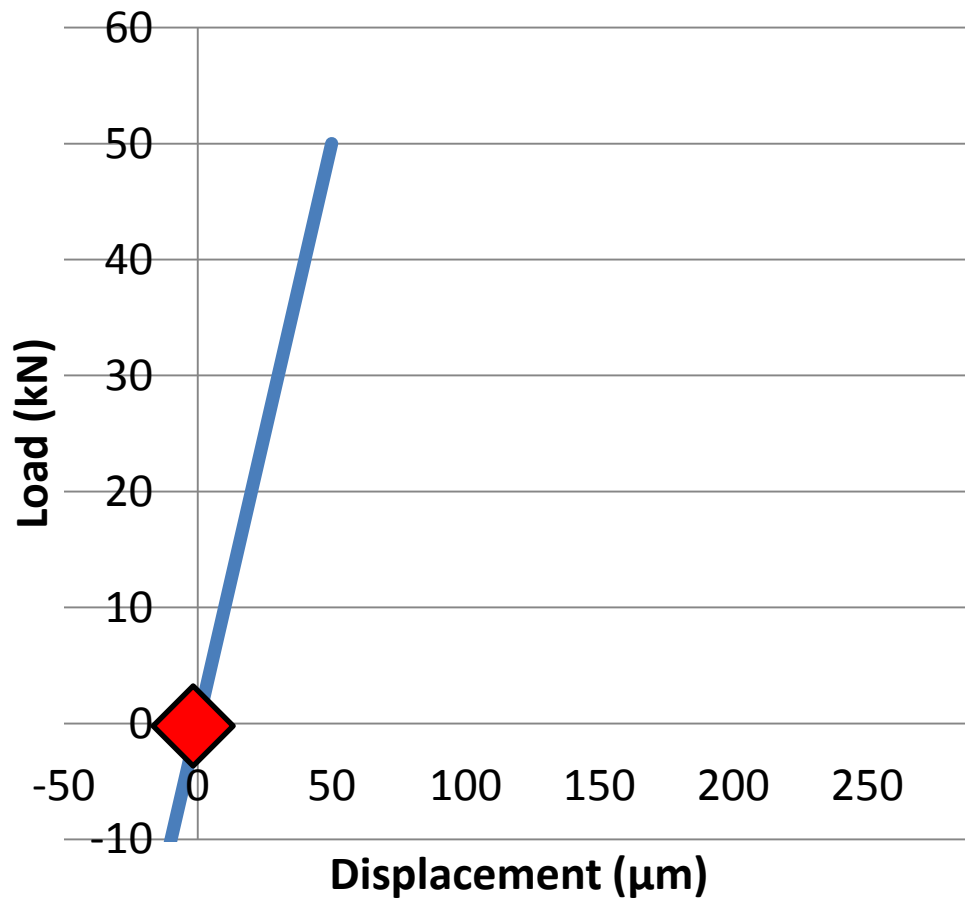


Stiffness

A yellow construction truck, possibly a crane or heavy transport vehicle, is positioned on a road at night. The truck's headlights are on, and its body features reflective yellow and red stripes. The background shows a blurred highway with light trails from other vehicles and overhead bridge lights. The word "Stiffness" is written in a large, white, sans-serif font across the center of the image.

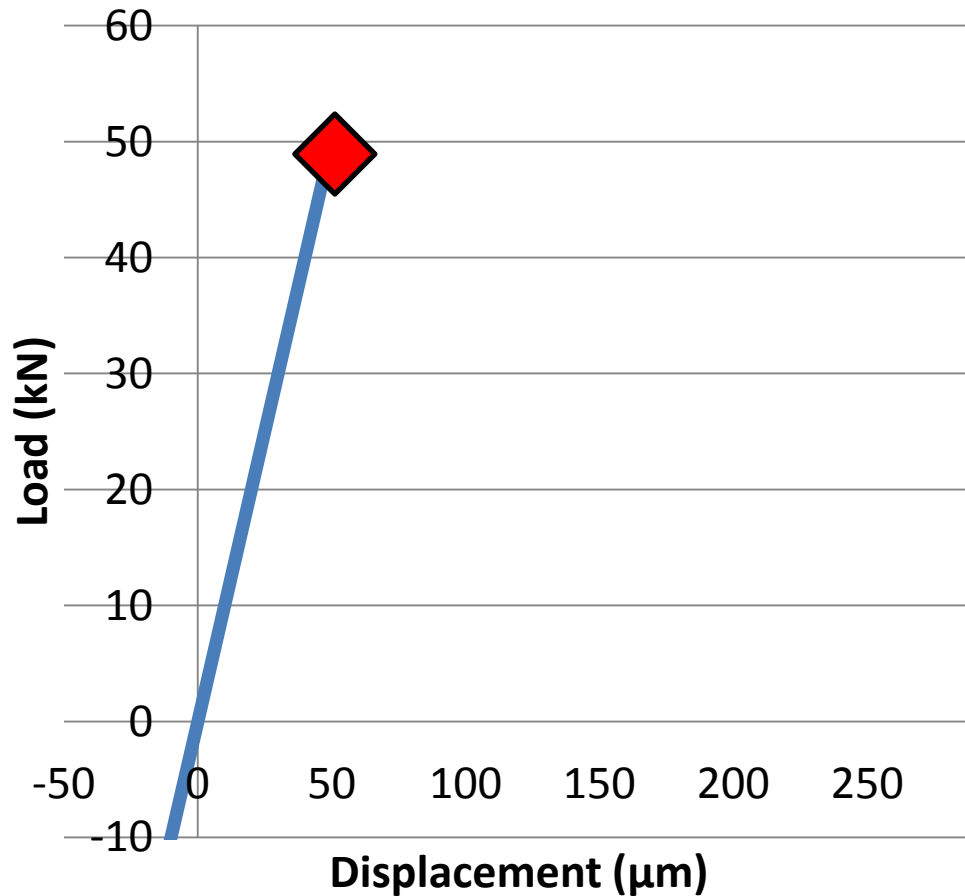
Stiffness Concept

Ideal Spring: load/unload (*no losses*)



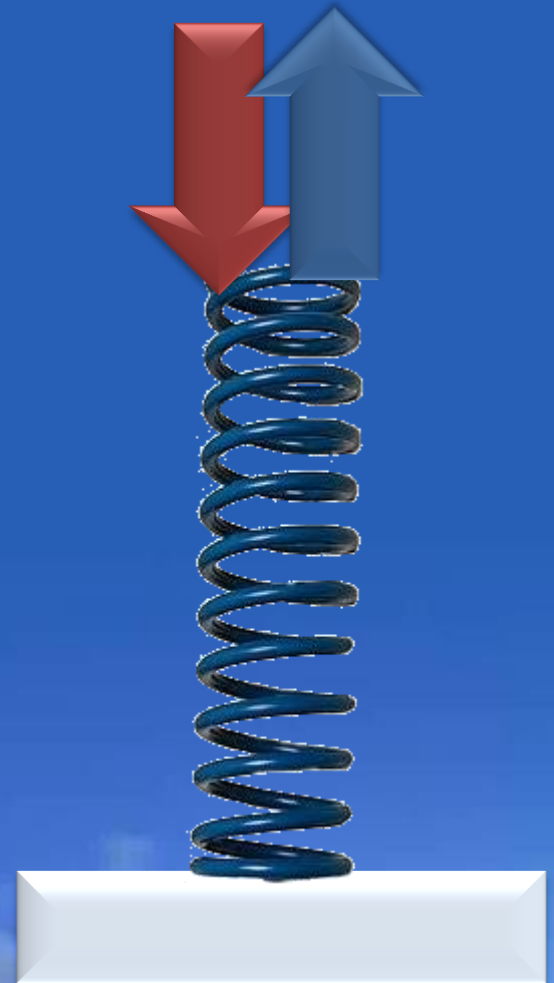
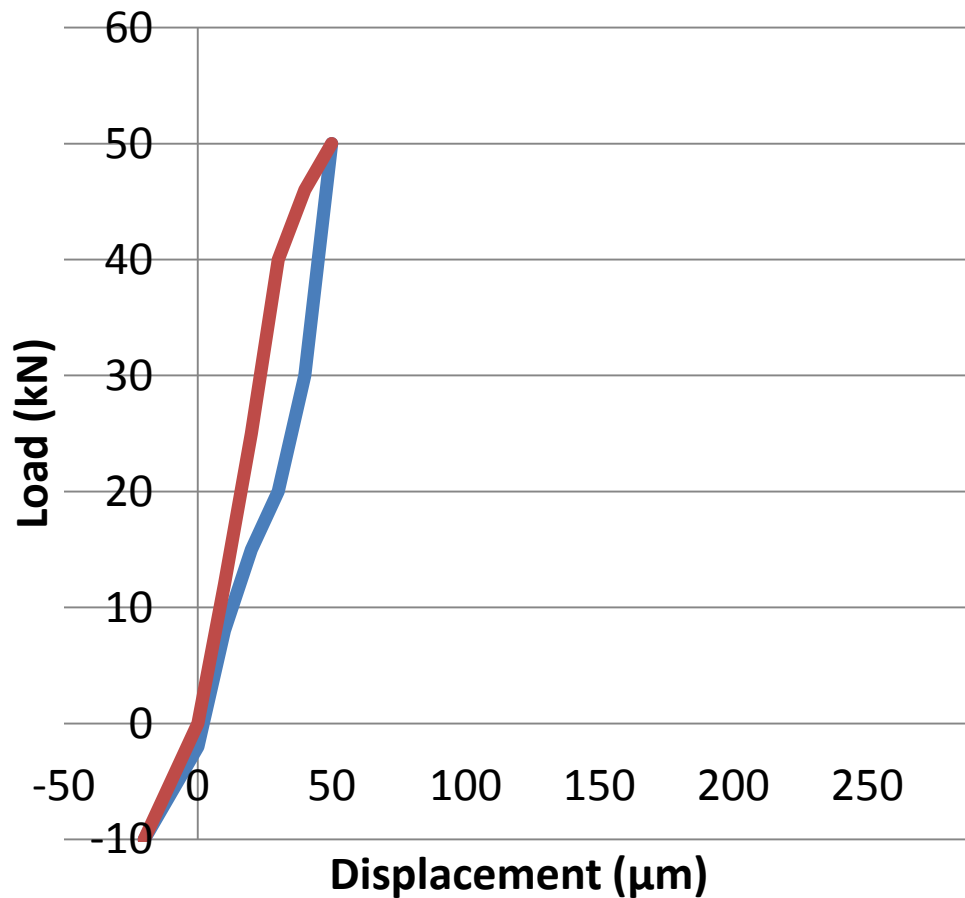
Stiffness Concept

Ideal Spring: load/unload

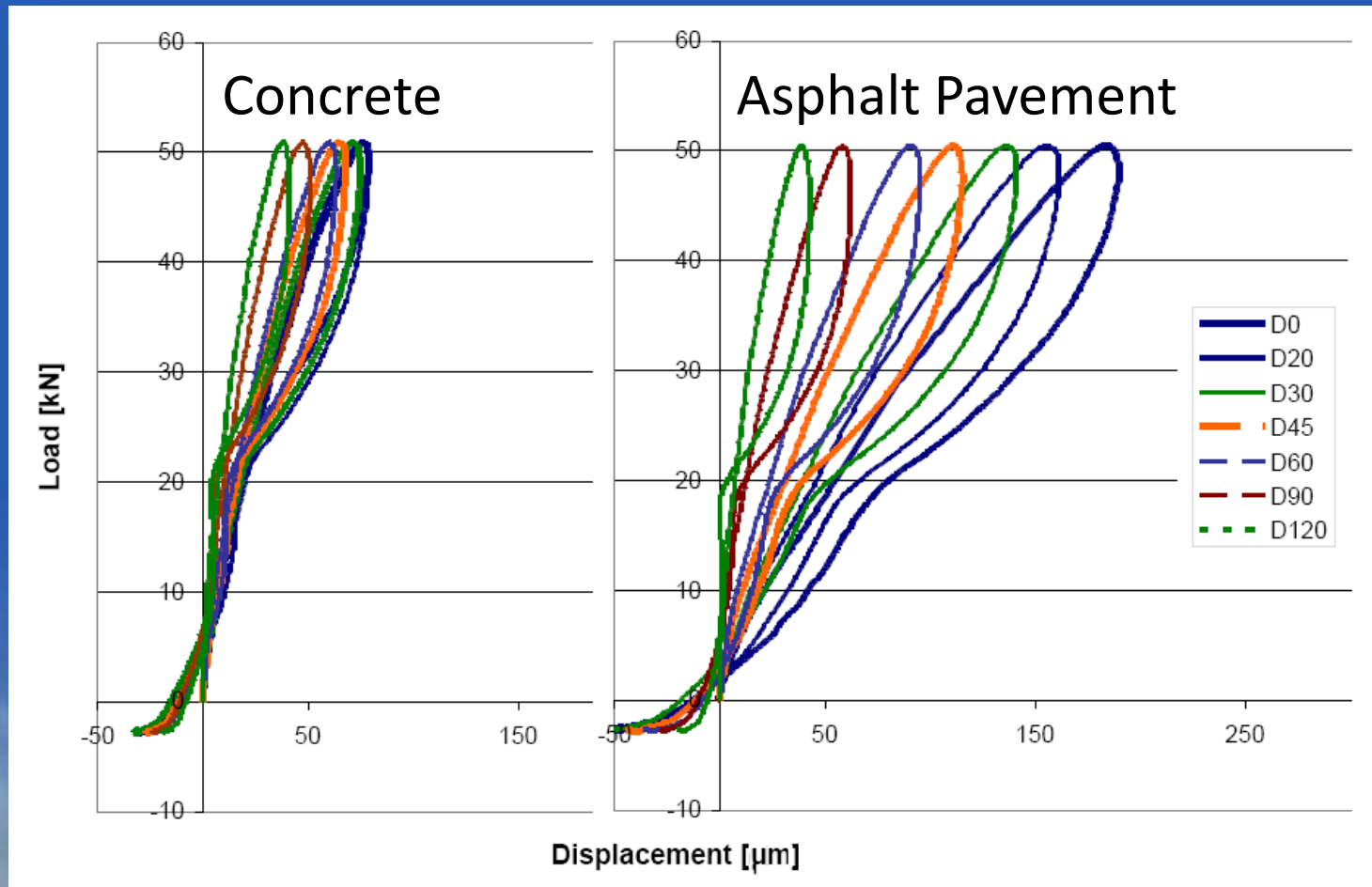


Hysteresis effect

Energy Loss during load/unload



Benbow et.al.(2007) Lab Study at TRL, indicated a positive effect of stiffness; however, the effect was not statistically significant.



Hysteresis effect measured with a Falling Weight Deflectometer (FWD) on a concrete pavement (left), compared to an asphalt pavement (right)

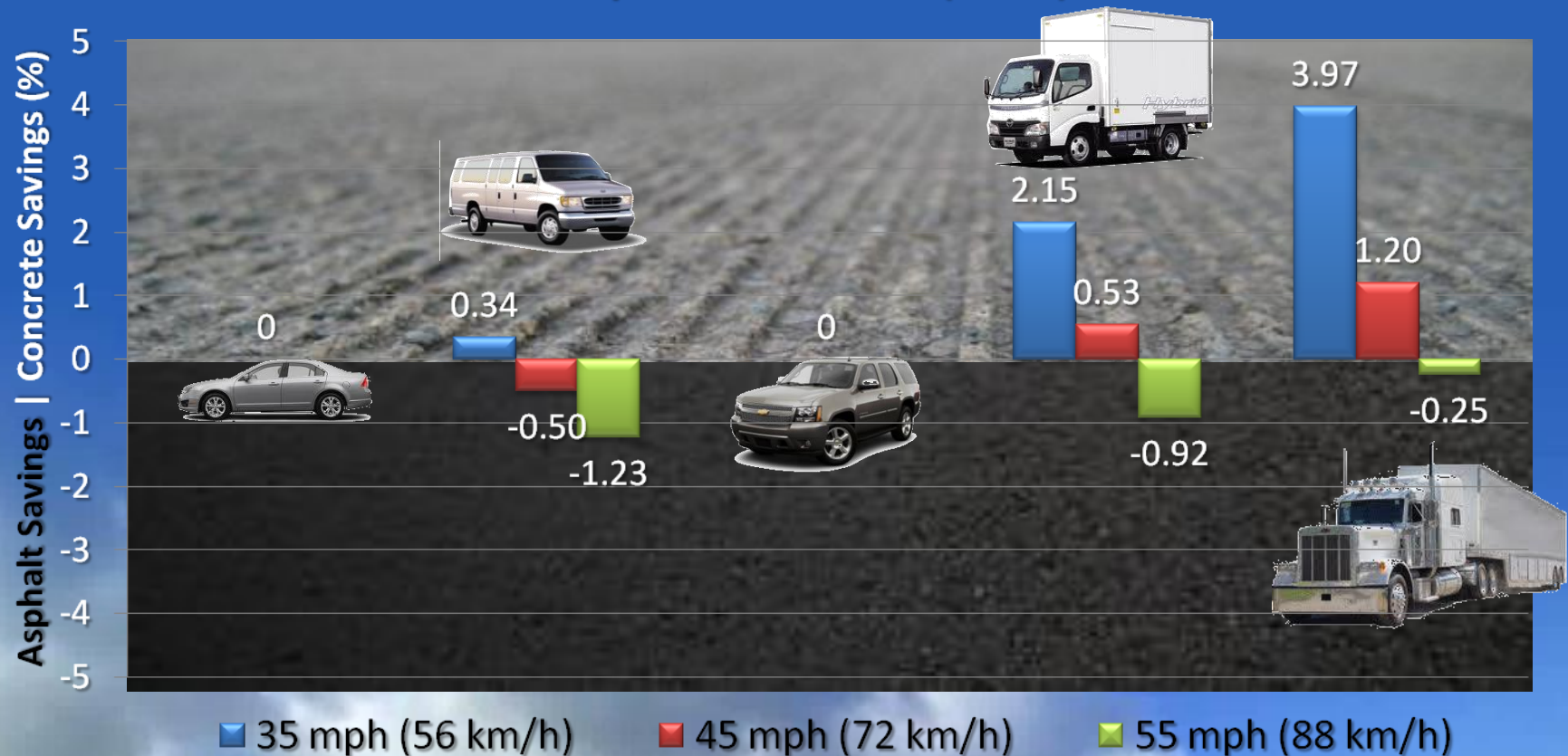
However... NCHRP 1-45 VOC Model

All Things Equal (*Similar in concept to MIT*)

IRI = 95 in/mile, MPD = 0.05 in, 80°F

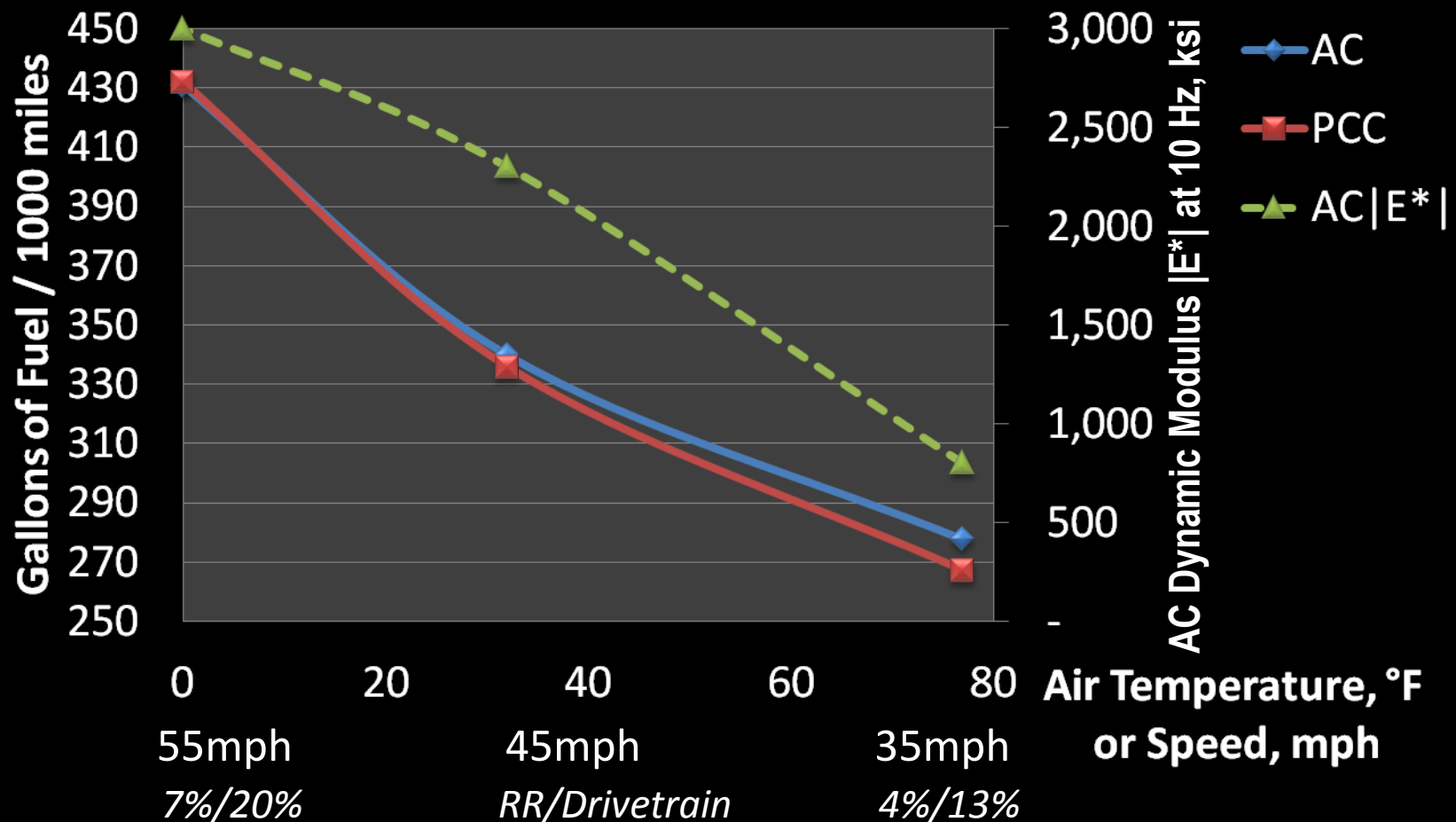
Percent difference in fuel consumption per vehicle type

Air temperature = 86 °F (30 °C)



1-45 Model Fuel Consumption for Asphalt & Concrete

NCHRP 1-45 Models - Articulated Truck



Smoothness

NHS Scenario



- Analysis Period = 30 years
- 2-way AADT_{24hour} ~ 29,800 vehicles/ day
- 29% Trucks (*Total Rural Interstate - IDOT*)
- 36% Passenger Vehicles
- 35% Lt. Wt. Trucks (including SUV's)
- 80 million Total Design ESALs (2,680 kESAL/yr)
- Project Length is **25 miles**



Source IDOT 2009 ADT

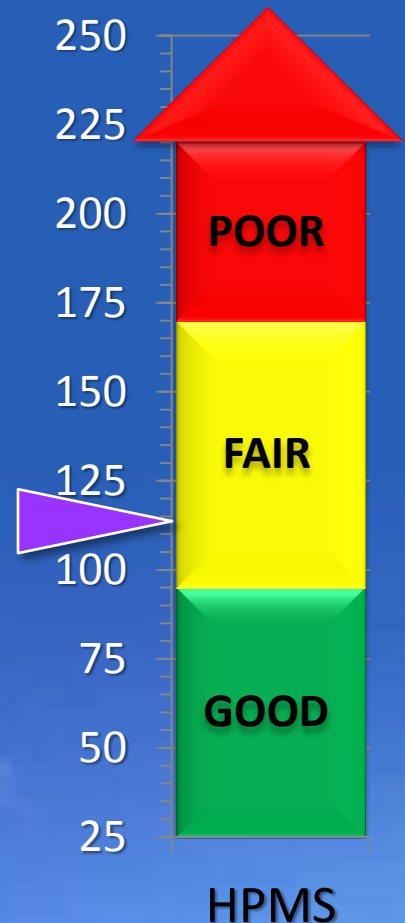
Source IDOT 2009 ADT



Comparison Section

Glooptonite™

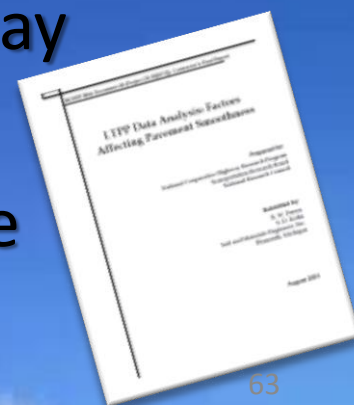
- Constant Surface, “Fair Condition”
 - IRI = 112 inches/mile 
 - 1.77 m/km
 - MPD = 0.900 mm





GPS-1 (AC) IRI Model

- $IRI_{(t)} = -0.143 + 1.0765(IRI_0) + 0.0424(\delta \text{ Time}) + 0.0094(\text{Traffic}^{1/2} / SN^5) + 0.0012 (\delta \text{ Time} * PL) + 0.006(\delta \text{ Time} * \text{BaseP200})$
- Based on 168 sections
- 40% of the GPS-1 sections were deassigned
 - Deassignment due to owner agency overlay
 - Average age at deassignment – 15 years
 - Average IRI at deassignment – 107 in/mile





SPS-9: Validation of SHRP Asphalt Specification and Mix Design – *Superpave*®

- Simplified IRI Model for Superpave (Interstate)

$$IRI_t = IRI_0 + 1.4 \text{ Time (yr), in/mile}$$

$$IRI_t = 65 + 1.5 \text{ t (Scenario), year 1 to 18}$$

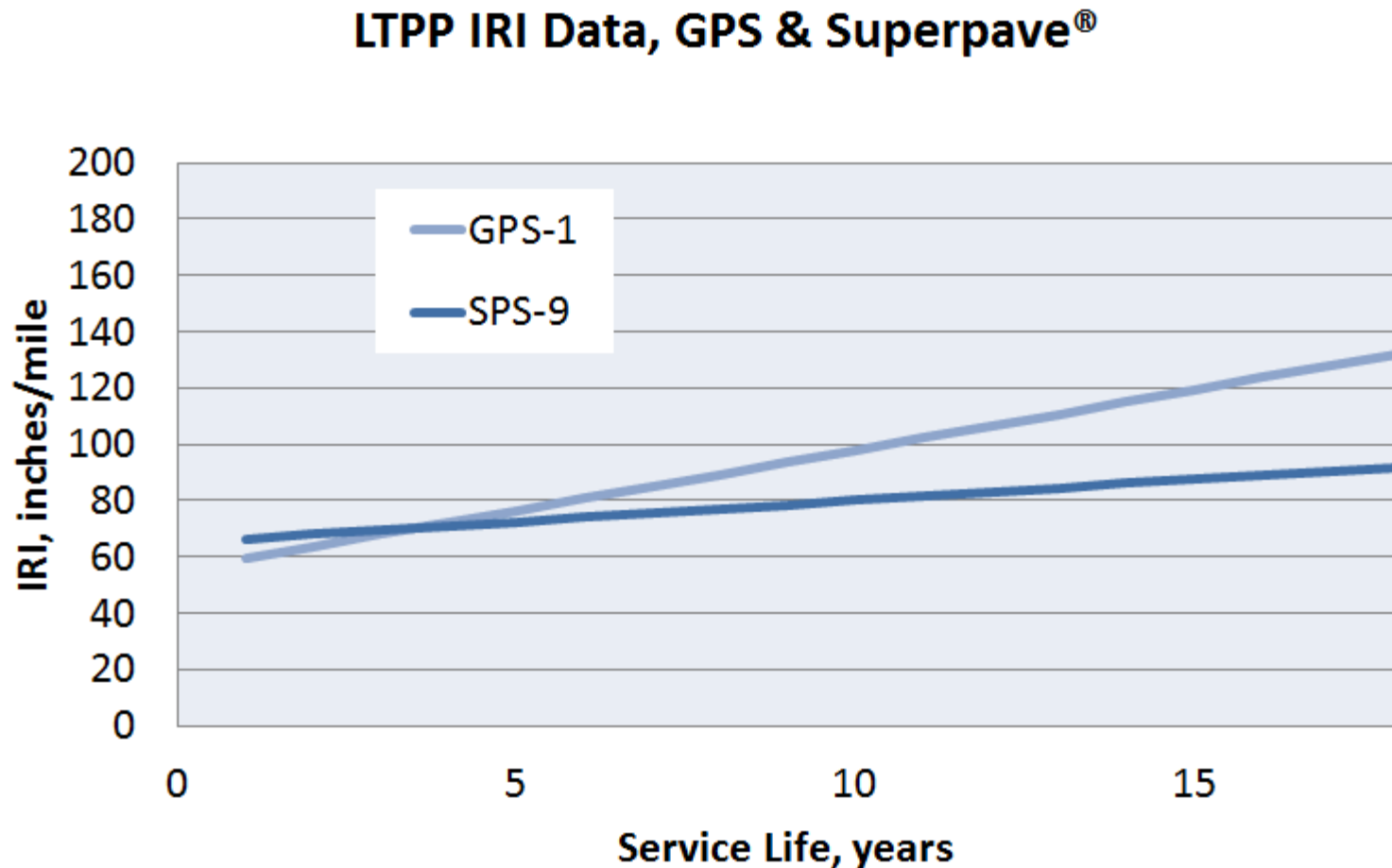
$$IRI_t = 85 + 1.8 \text{ t (Scenario), overlay @ 18+}$$

Road Type	n	IRI ₀	Slope, δ IRI/yr
Interstate	7	49	1.4
US Route	7	68	0.8
State Road	2	62	0.4



LTPP IRI Models

AC Sections (GPS-1 & Superpave®)



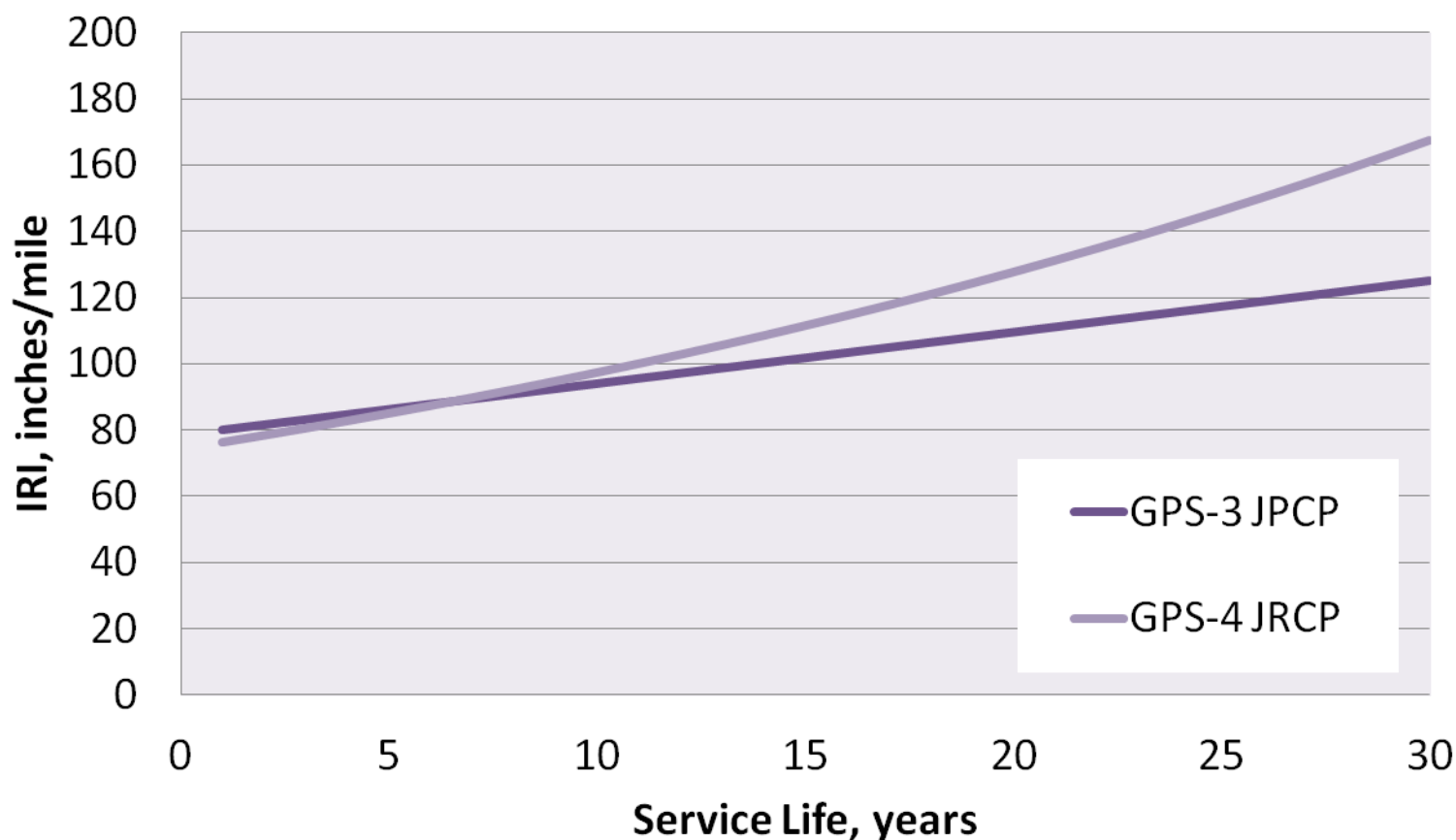


LTPP Data - Concrete

GPS-3 (JPCP) – Doweled & GPS-4 (JRCP)

LTPP IRI Model, JPCP (Dowels) & RJCP

$$IRI_t = 0.12284 + 0.94229 IRI_0 - 0.00733 (\text{Time} \times PCC_{ten})$$



Not Considered... Yet

TechBrief

JULY 2010 | FHWA-HIF-10-010

Our understanding of concrete pavement roughness has advanced considerably...

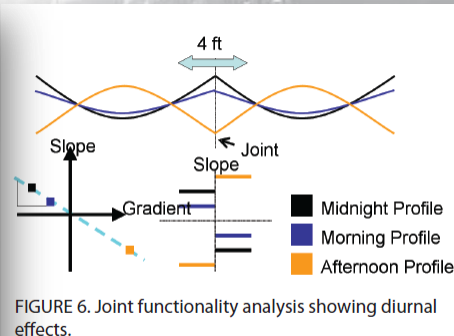
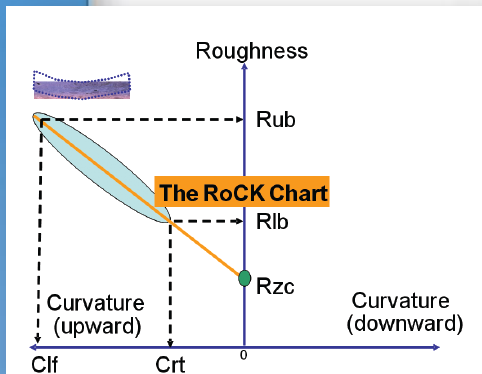


FIGURE 6. Joint functionality analysis showing diurnal effects.

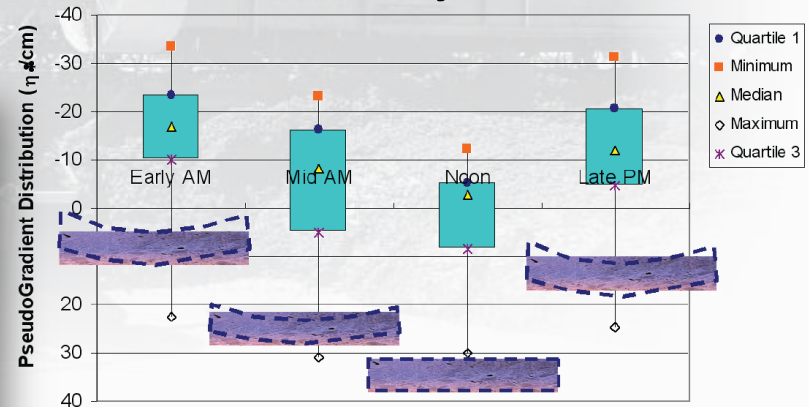


FIGURE 4. Diurnal curvature analysis. Example of a box plot for a test section where most of the slabs are curled up.

Impact of Temperature Curling and Moisture Warping on Jointed Concrete Pavement Performance

Potential Impact

Curling and Warping is a function of..

- CTE of the concrete
- Weather Conditions
(*esp. cloud cover, temperature*)
- Joint “Freedom”
(*function of width, joint reinforcement, etc*)
- Some sites fluctuate as much as **40 in/mile ½ Car IRI**
~ **11% Δ in RCC_{MIRIAM}** or **3.4% Δ in fuel/emissions**
- Others around **10 in/mile** (from day to night)

Impact of Temperature Curling and
Moisture Warping on
Jointed Concrete Pavement Performance

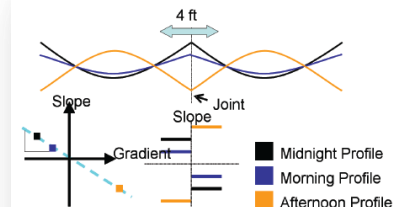


FIGURE 6. Joint functionality analysis showing diurnal effects.



What about Texture?

Data Gaps

- Megatexture Texture Data:
 - US currently does not collect texture on a project or network level on roadways



Texture $f(\text{time})$

- Macrotexture, MPD (mm)
 - Static Method (CTMeter)
- Data Sources:
 - LTPP, CT SPS 9
 - Virginia Smart Road, *Environmental Effects Only*
 - NCHRP 634, Long. Textured Concrete Pavement
 - NCAT Test Track
 - Future FHWA PCC Study
 - Future FHWA LTPP

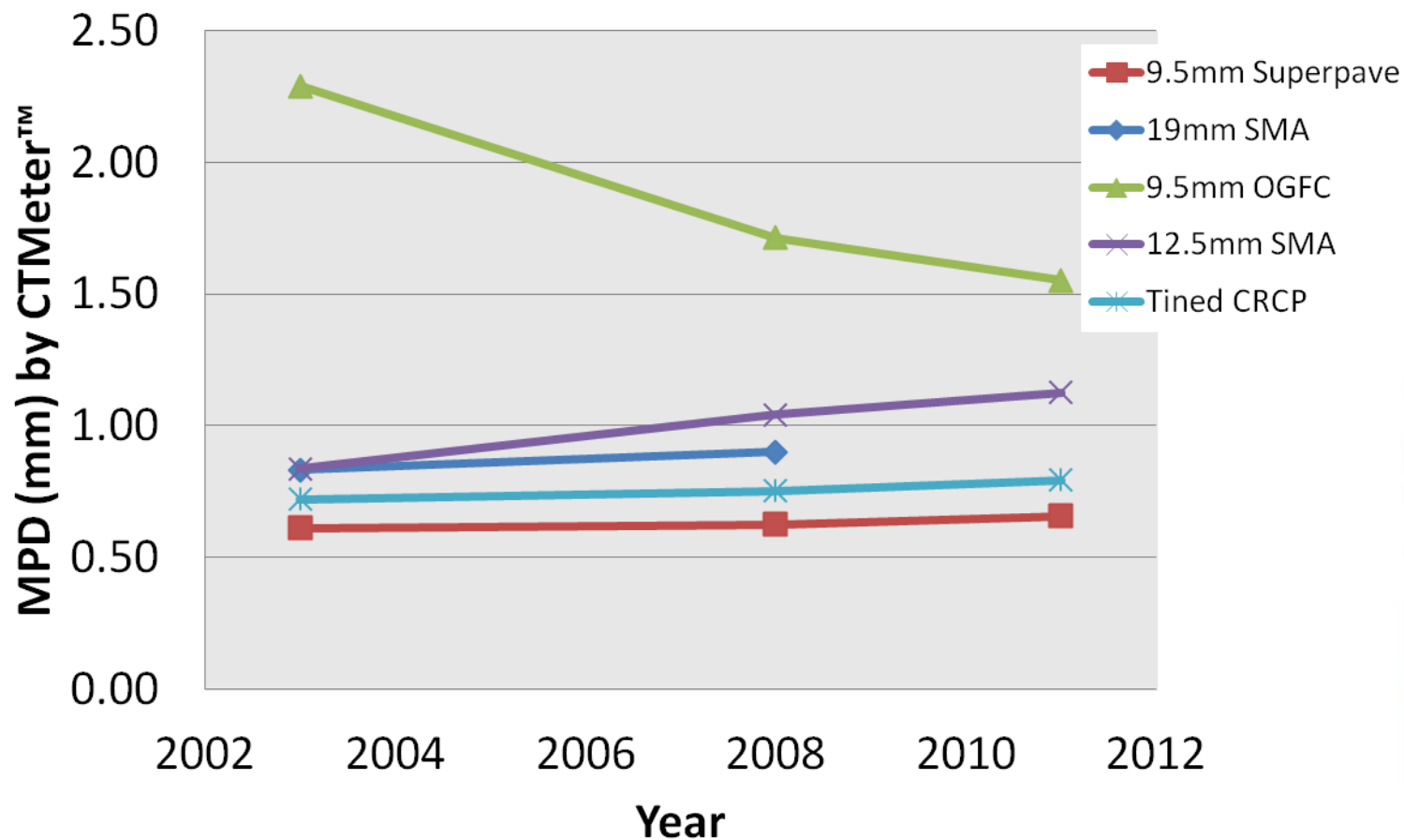


Environmental Impact

Special Thanks to Edgar de León Izeppi



Virginia Smart Road



SM 9.5 D SuperPave



SMA 9.5 D



OGFC



Tined CRCP

2009 CT DOT

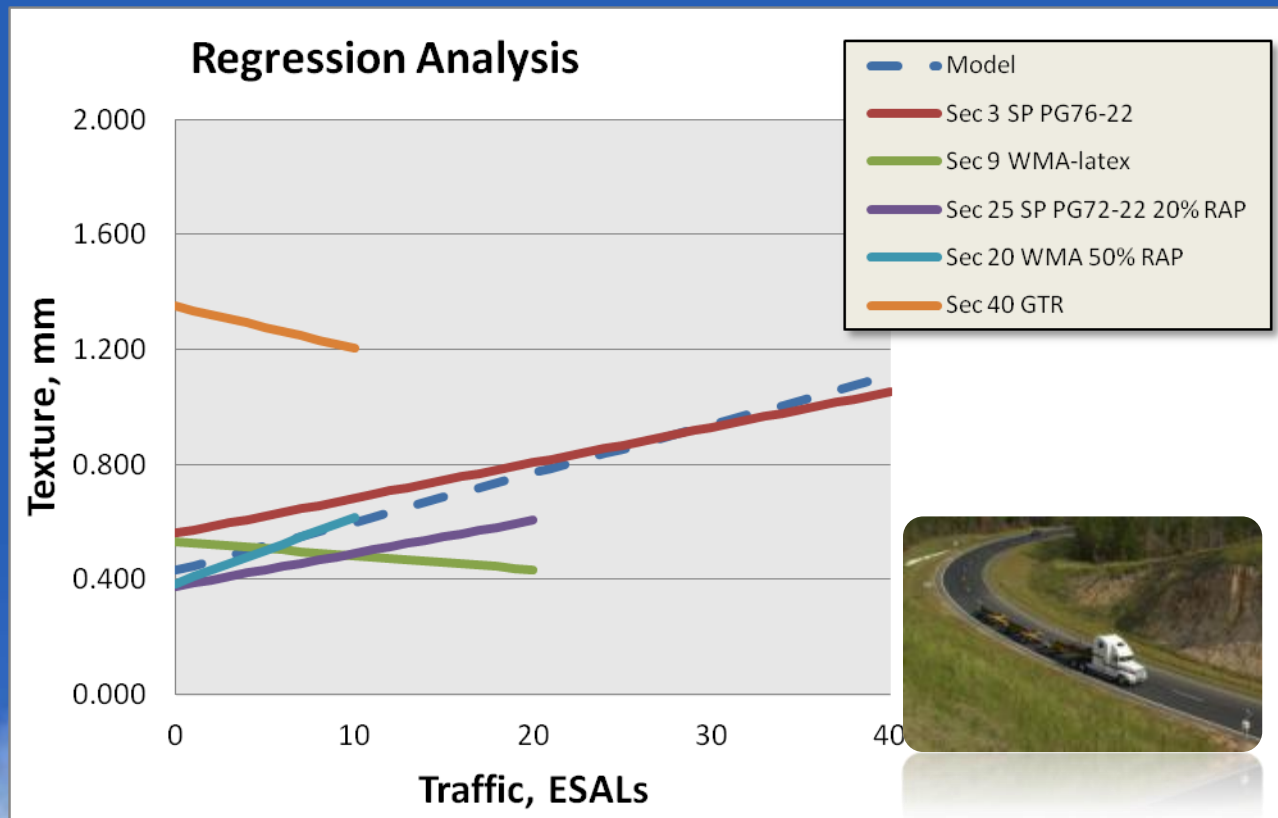
LTPP SPS 9 Sections, Constructed in 1998 (t = 11 years)

LTPP SPS 9 Section ID	Average MPD (CT Meter), mm
090901	0.81
090902	1.04
090903	0.91
090960	1.02
090961	1.27
090962	1.32
Average	1.06

2012 Harman Analysis

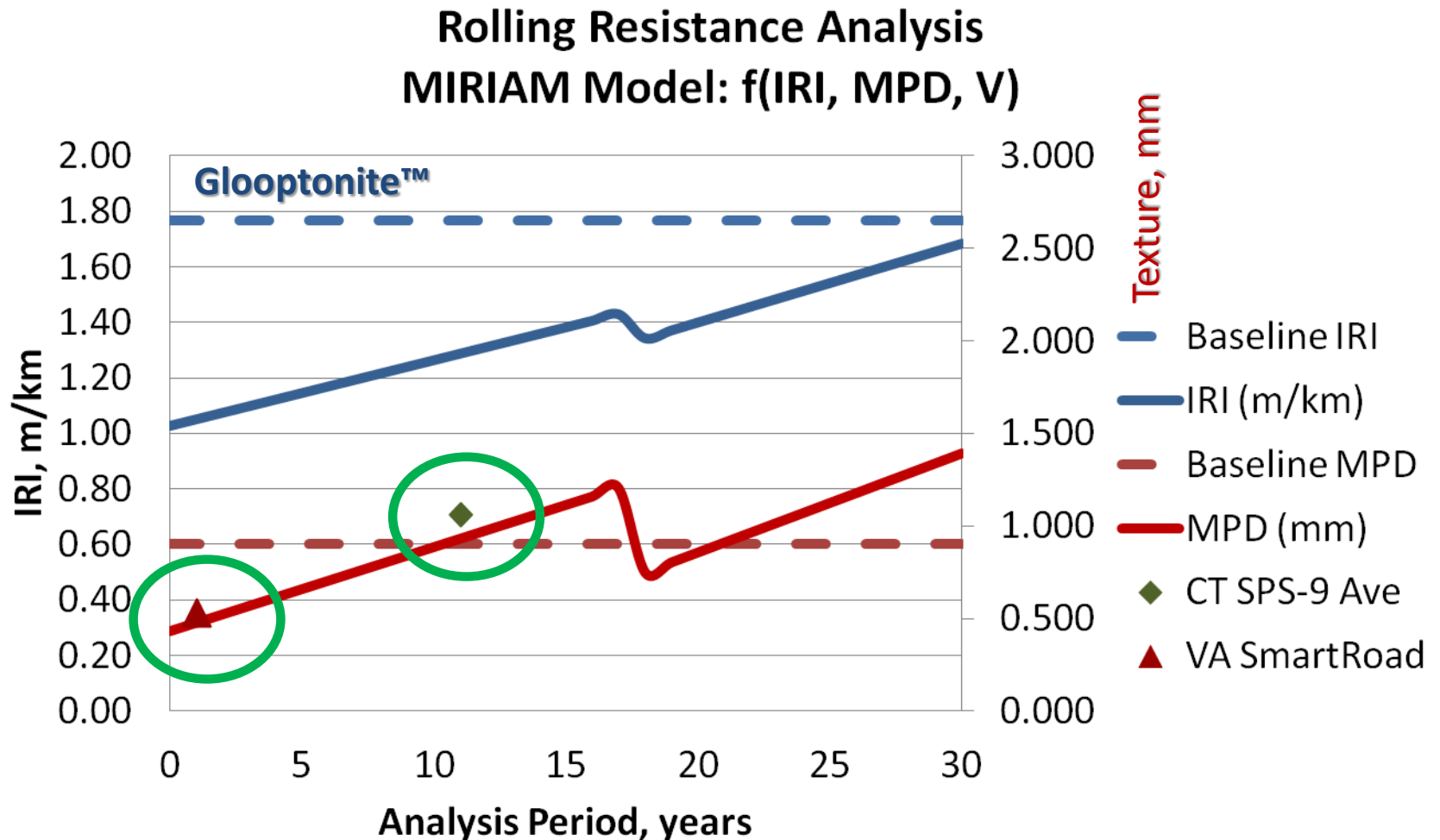
Test Track 2003 to 2010 Superpave Mixes

- 16 Sections
- PG 67 & PG 76
- HMA / WMA
- 0 to 50% RAP
- 10 to 40 m ESAL's



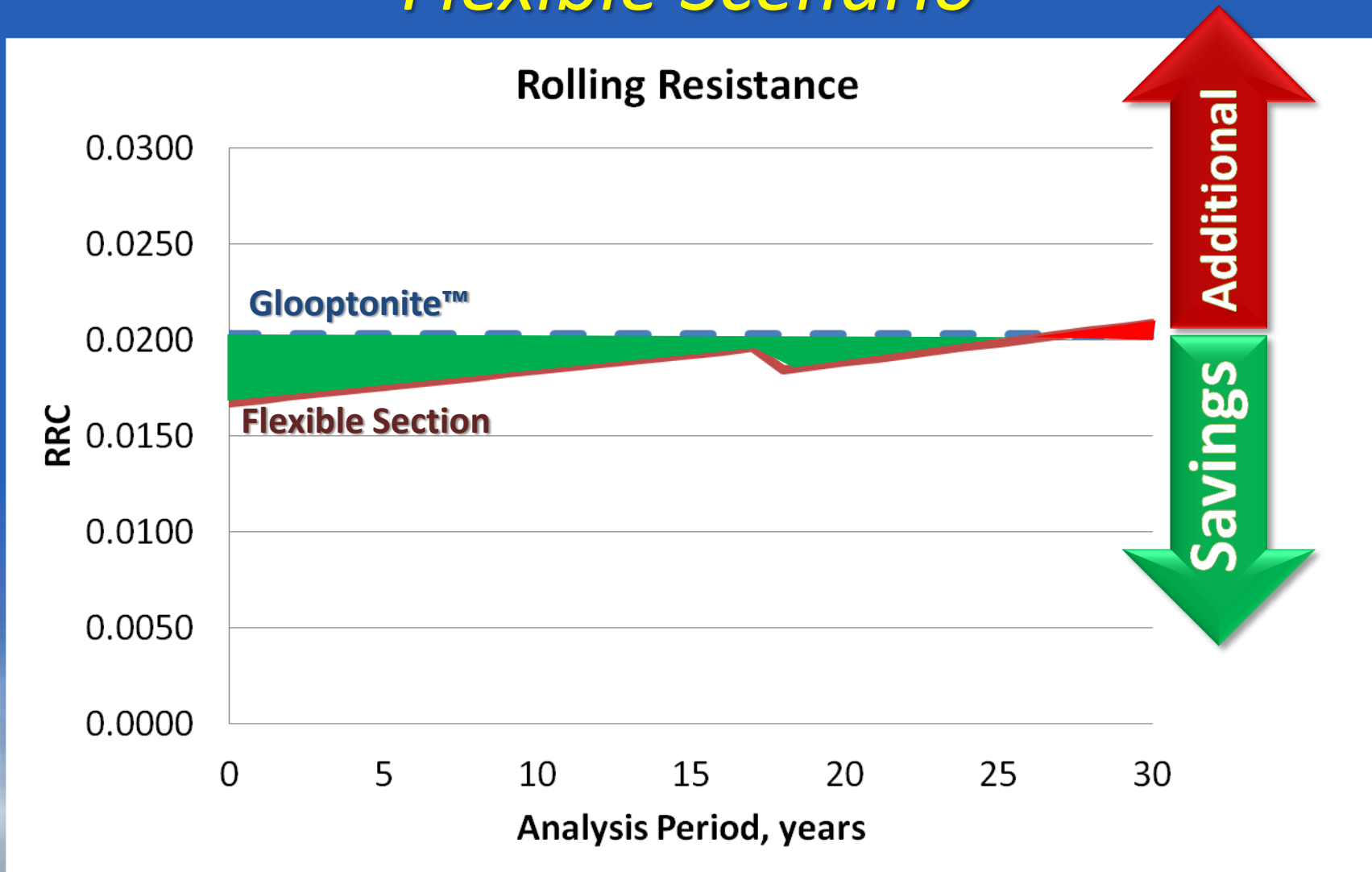
- Ave. Initial Texture (mm) = 0.431
- Ave. Change ($\delta\text{MPD} / \delta\text{mESALs}$) = 0.017, ranging from -0.015 to 0.023
- Average $R^2 = 0.70$

RR Inputs based on SPS-9 IRI and NCAT Texture Model, Overlay at year 18



MIRIAM RRC $f(\text{IRI}, \text{MPD})$

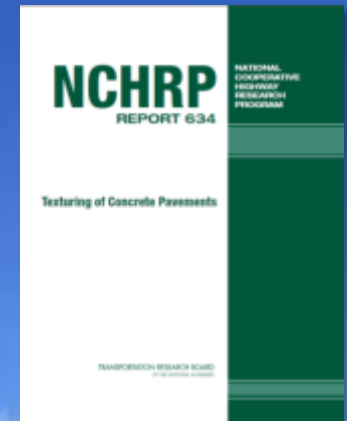
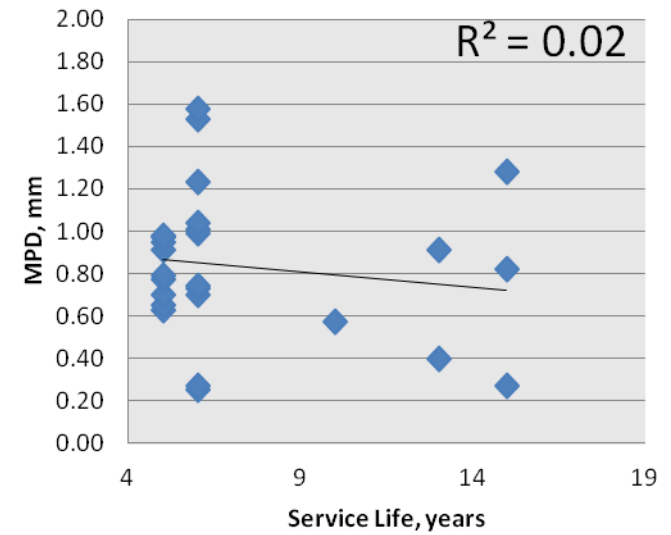
Flexible Scenario



Texturing of Concrete Pavements

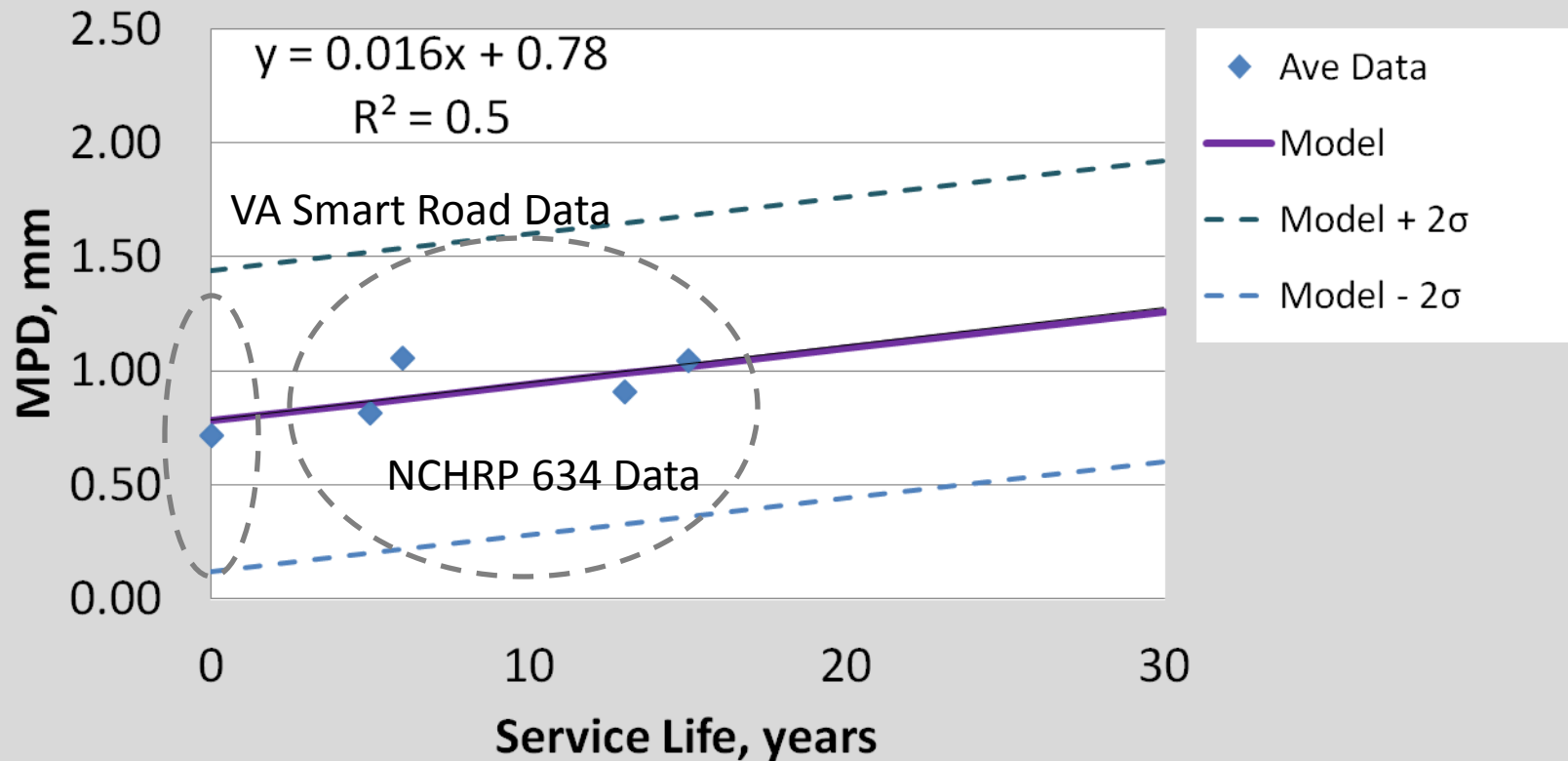
NCHRP 634 – 2009 Report

Parameter	Value
No. of Sections	38
No. of States	7
Ave. Service Life	7.7 years (5 to 15)
Ave. MPD	0.80 mm
Min. MPD	0.25 at 6 years
Max. MPD	1.58 at 6 years
Range MPD	1.33 (166% of Ave.)
St.Dev. (s)	0.299

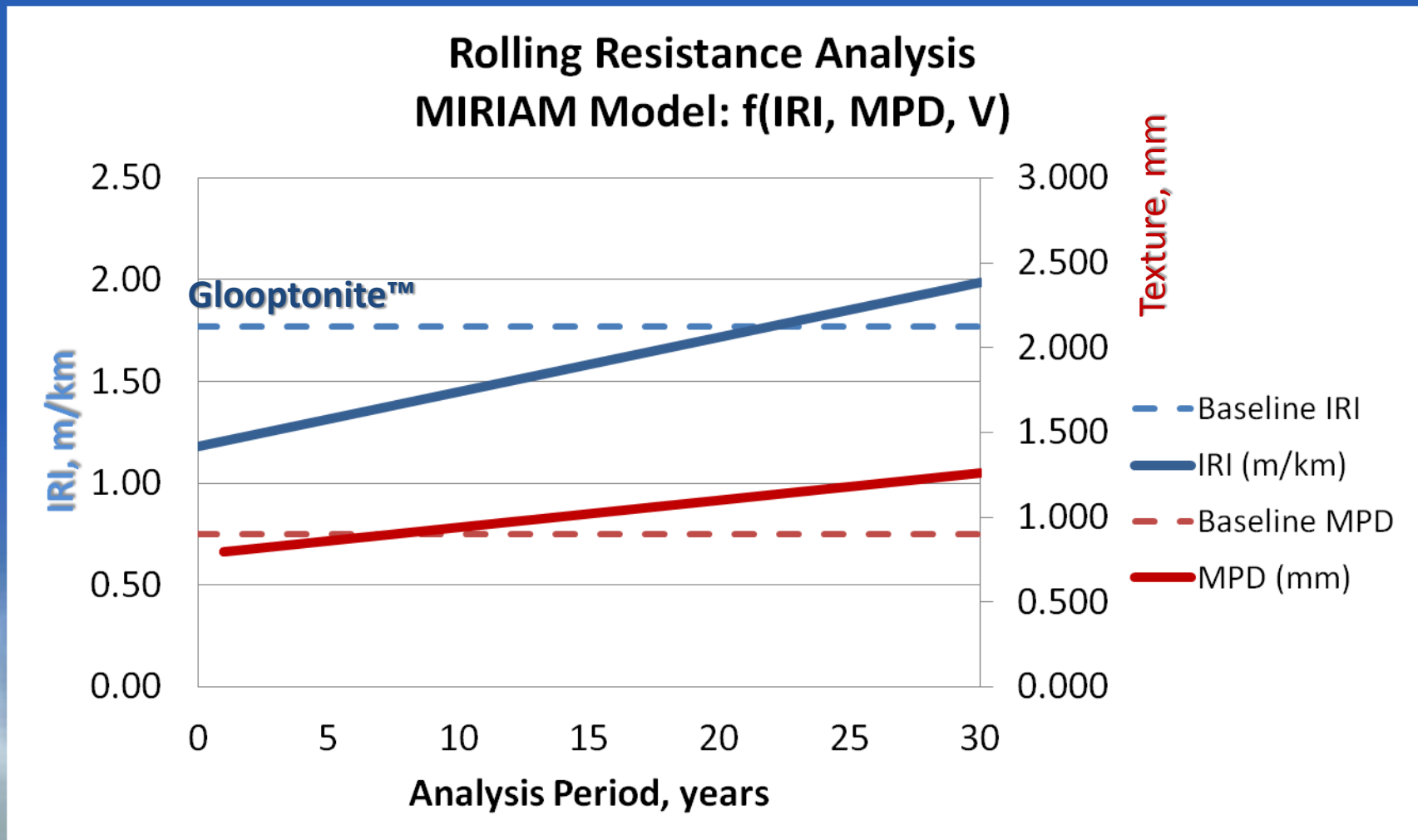


Basic Model for Tined Concrete Pavement (*Harman PCC_{Tined} Texture Model*)

Tined Concrete Pavement Smart Road - NCHRP Report 634

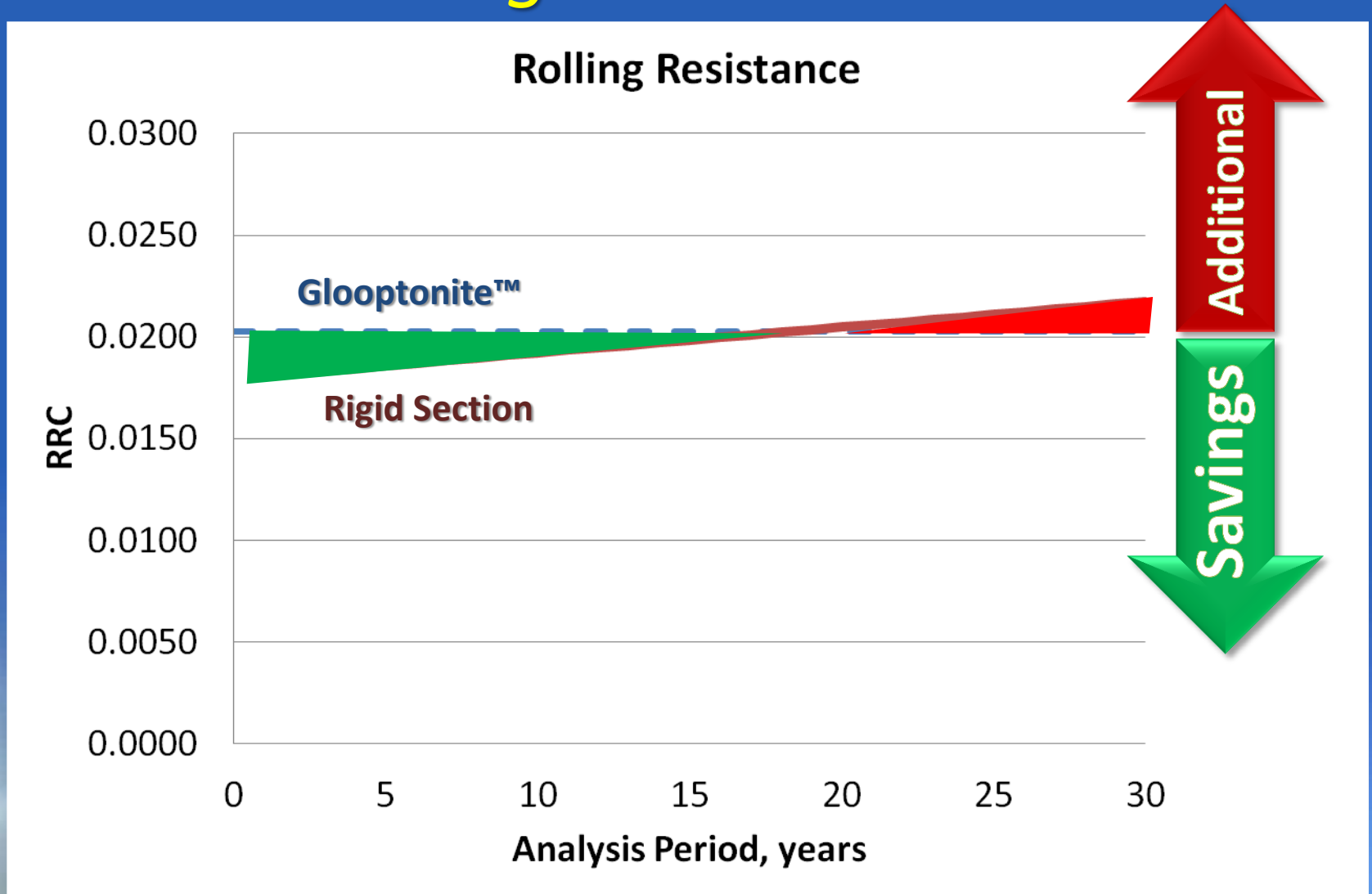


RR Inputs based on GPS-3 IRI and Harman PCC_{Tined} Texture Model



MIRIAM RRC $f(\text{IRI}, \text{MPD})$

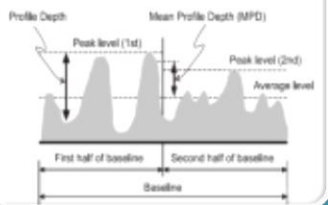
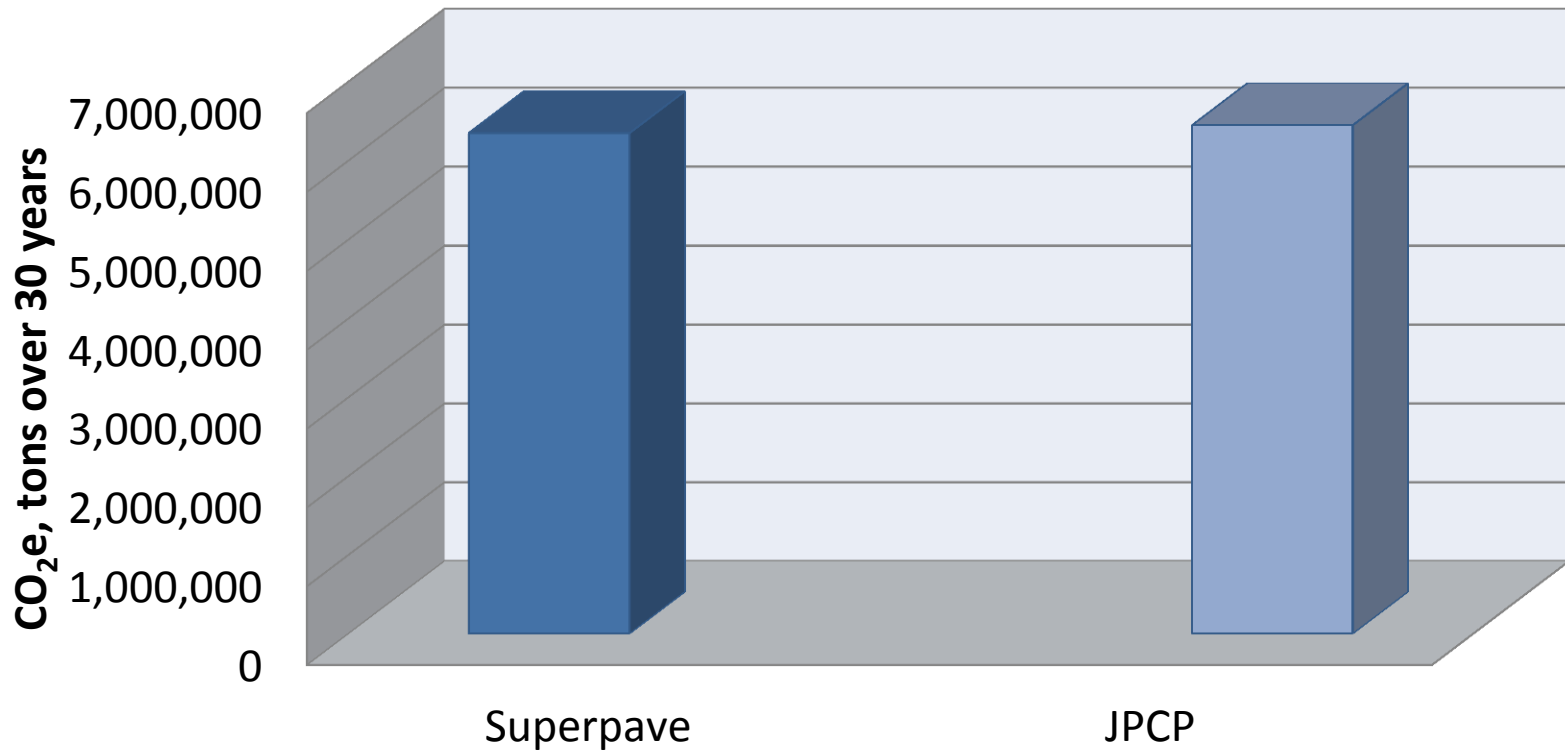
Rigid Scenario





- The purpose of the presentation is to demonstrate how these analysis tools can be used (period)
- It is not to compare Superpave SPS/Test Track Sections *to* LTPP GPS Concrete Sections.

Accounting for IRI/Macrotexture (MPD) Within 2% of each other



IRI / MPD MIRIAM RRC Model

$$\bullet \text{ RCC} = C_1 + C_2 \text{ MPD} + C_3 \text{ IRI} + C_4 \text{ IRI} (V - V_{\text{ref}})$$

WesTrack Fuel Consumption

*“Pavement roughness had a significant impact on fuel consumption of trucks applying loads to WesTrack pavement test sections. Under otherwise identical conditions, trucks used **4.5 % less fuel** on smooth (post rehabilitation) than on rough (pre rehabilitation) pavement.”*

- NCHRP Report 455, p. 483



Summary of MIRIAM Models Similar to WesTrack (4.5%)

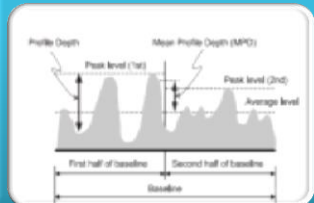
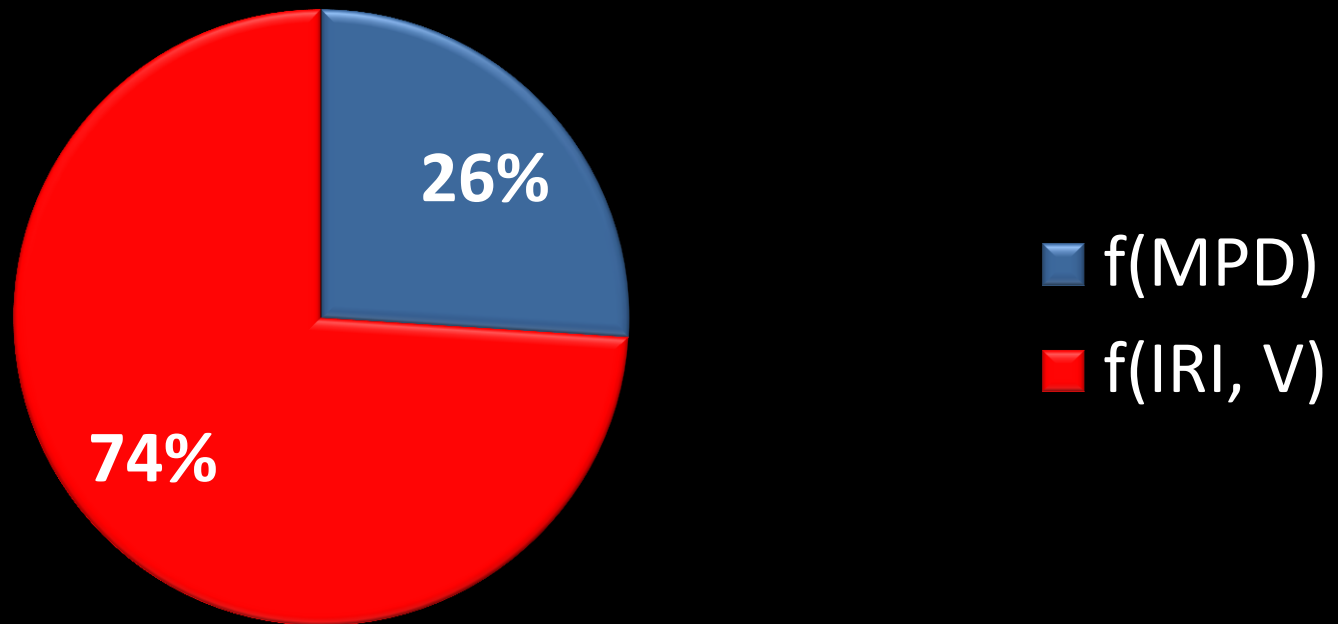


Impact of Good to Poor	Impact
Flexible Scenarios	5.0%
Rigid Scenarios	4.9%

MIRIAM Model Breakdown

Example Concrete Section 30 year Period

Contribution of Macrotexture (MPD) and Ride (IRI)

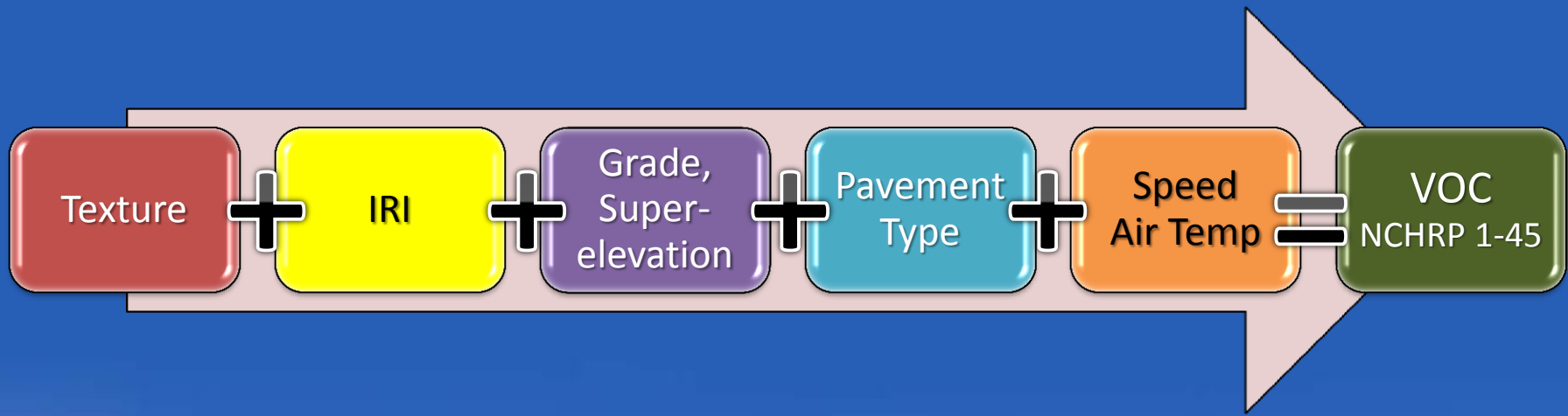


IRI / MPD MIRIAM RRC Model

- $$\text{RCC} = C_1 + C_2 \text{ MPD} + C_3 \text{ IRI} + C_4 \text{ IRI} (V - V_{\text{ref}})$$

NCHRP 1-45: Effect of Pavement Conditions on VOC

Within 0.4% of each other



**NATIONAL
COOPERATIVE
HIGHWAY
RESEARCH
PROGRAM**

NCHRP 1-45 VOC Models

- Partial Costs – Fuel Consumption ONLY
- Not included: Tire wear, repair & maintenance

Summary of Modeling

Analysis Method	Delta
MIRIAM $f(\text{MPD}, \text{IRI}, \text{V})$	2%
1-45 VOC Models @ 77°F / 55mph	0.38%

2009 NHS

- 40% of All Traffic
- 75% of All Freight Traffic



Condition	Mileage of NHS	~Miles Traveled	Sustainability CO ₂ e ^(*)
Poor IRI > 170 in/mile	8%	11%	4.8% <i>Additional</i>
Fair	66%	69%	<i>Net 0%</i>
Good IRI ≤ 95 in/mile	26%	20%	2.5% <i>savings</i>

- (*) – compared to Glooptonite™ with MIRIAM

“Simple Math”

- If Fair is similar to Gloopstone™, and
 - 11% miles traveled generates 4.8% additional, and
 - 20% of miles traveled generates 2.5% less...

Net: +11%(4.8%) – 20%(2.5%) < ZERO (0%)

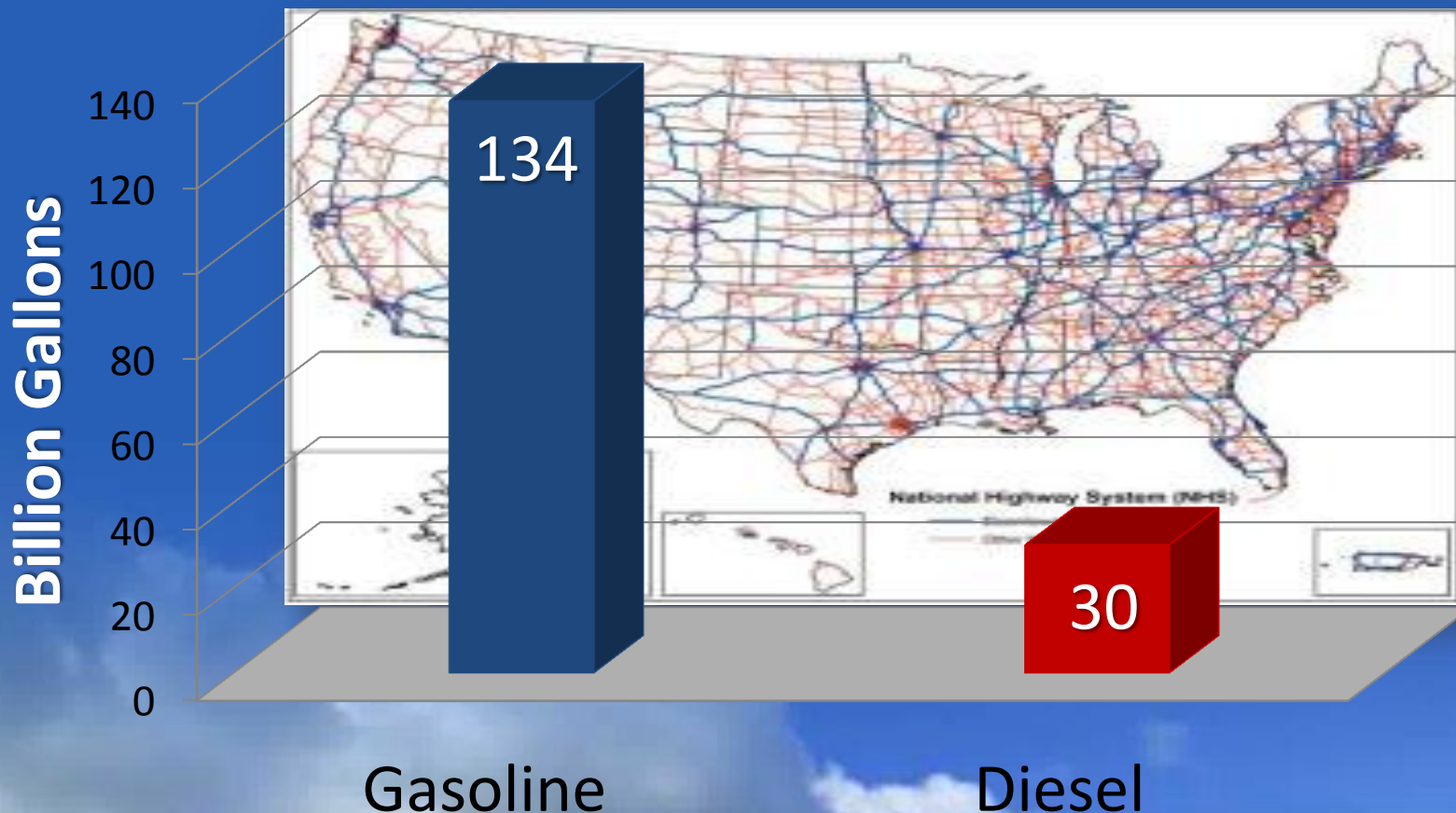
Poor

Good



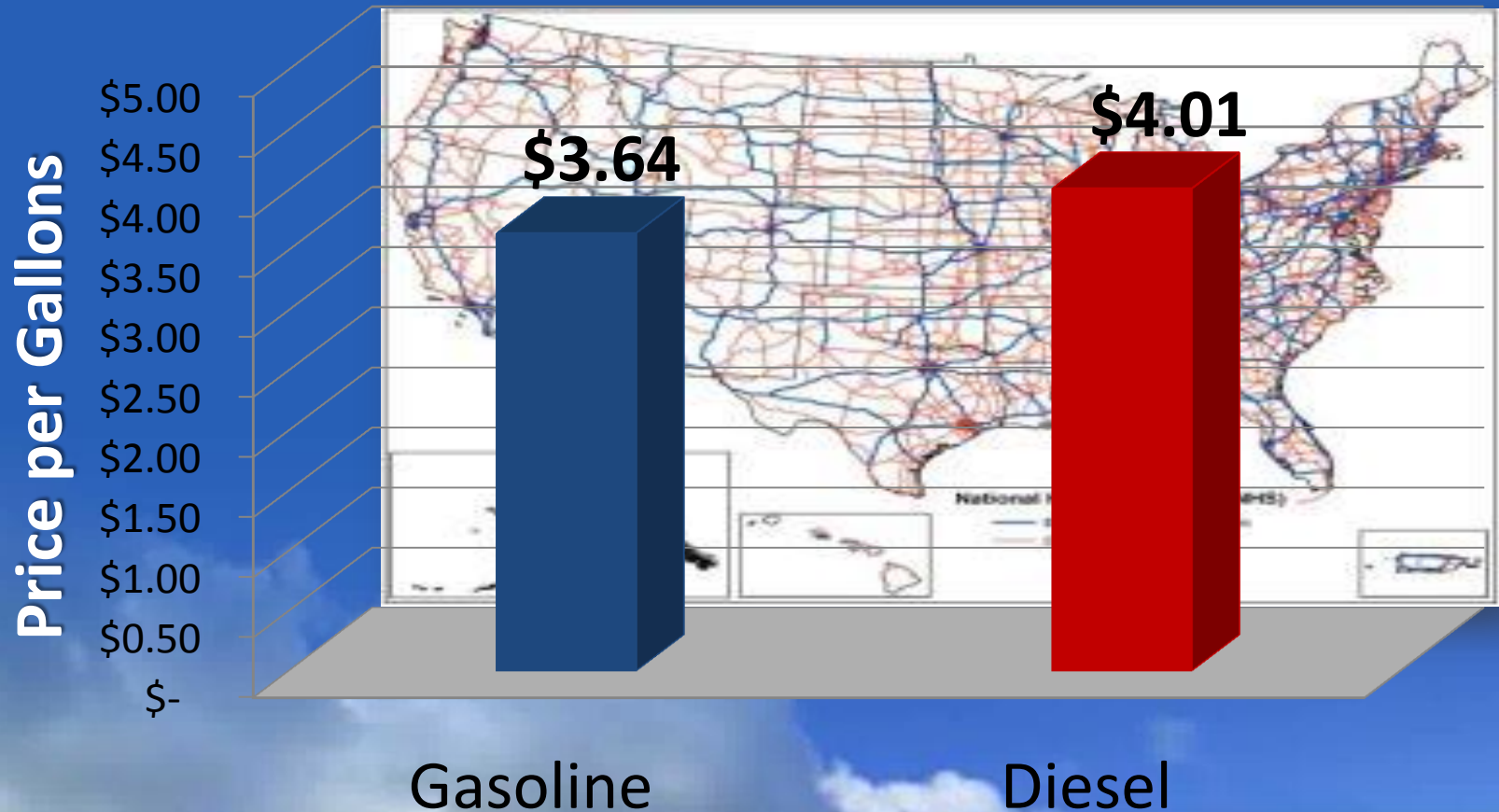
\$ Bottom Line \$

In 2011, the US consumed about...



\$ Bottom Line \$

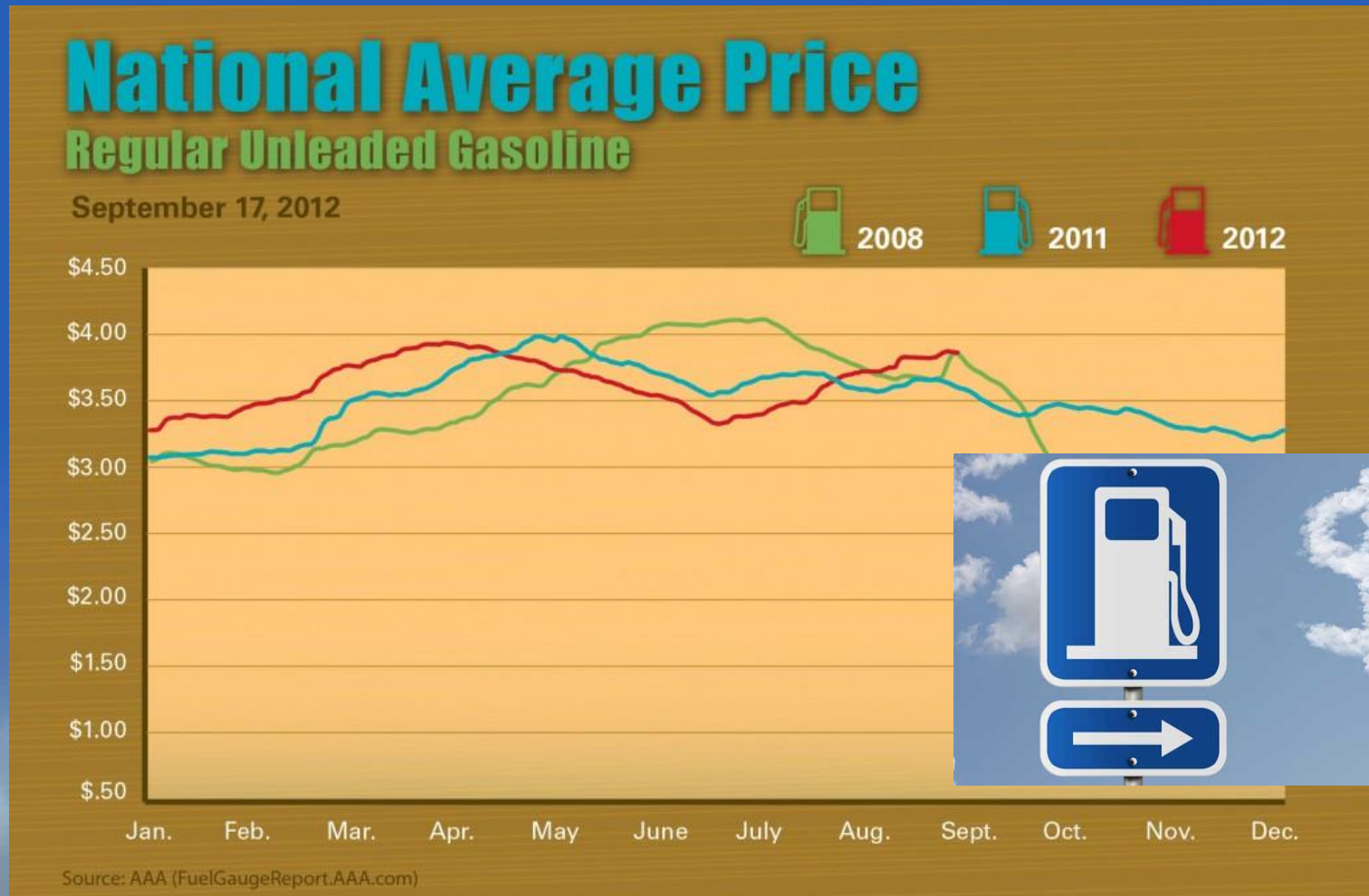
EIA projection (9/12)



Independent Statistics & Analysis
U.S. Energy Information
Administration

AAA

September 17, 2012 national average price for a gallon of regular unleaded gasoline is **\$3.86**



\$ Bottom Line \$

Fuel Type	Annual Usage (Gallons)	Unit Cost (\$/Gallon)	Total Cost (Dollars)
Gasoline	134,000,000,000	\$3.75	\$500 Billion
Diesel	30,000,000,000	\$4.00	\$120 Billion
TOTAL			\$620 Billion

Condition	~Miles Traveled	% Change
Poor IRI > 170 in/mile	11%	-2%
Fair	69%	
Good IRI ≤ 95 in/mile	20%	+2%

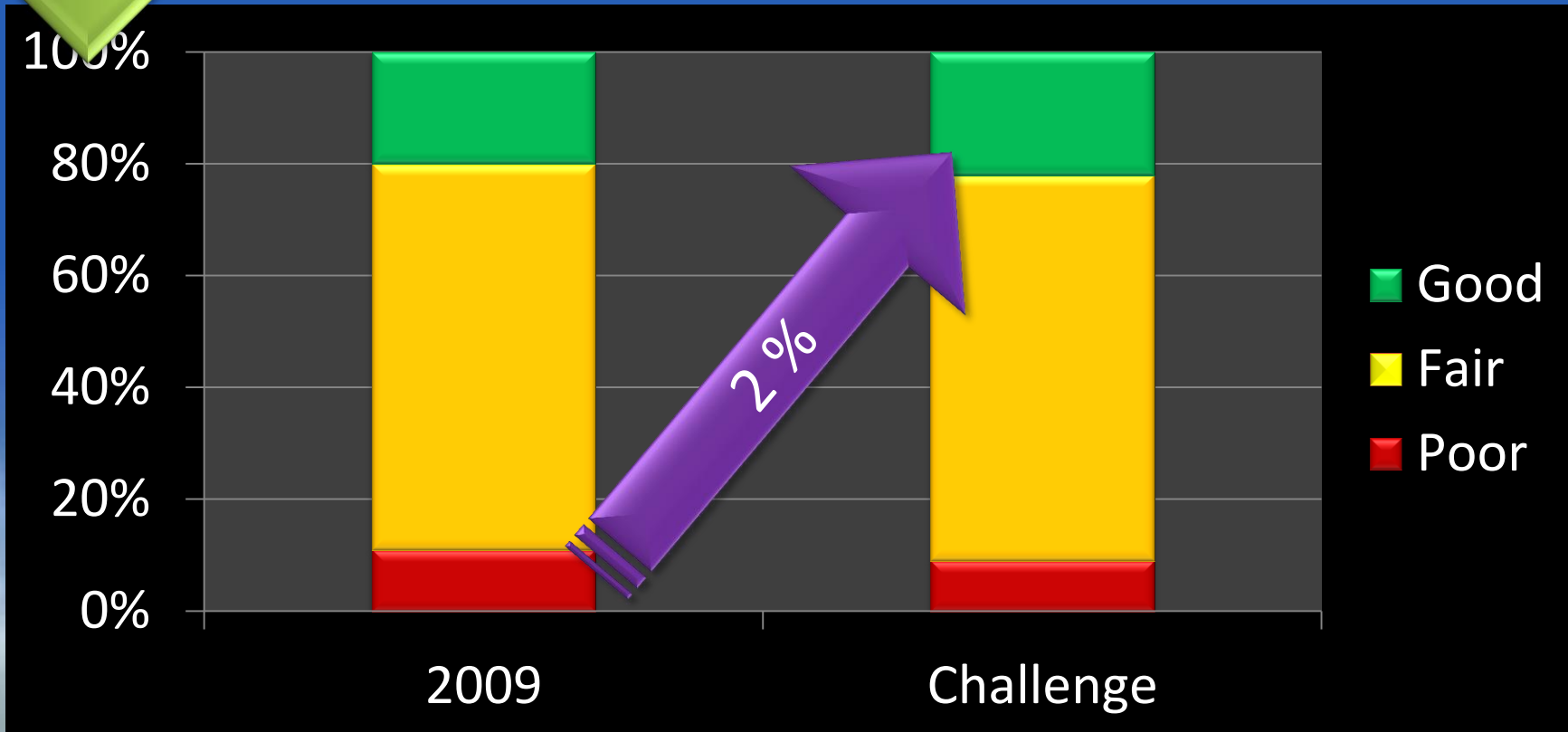


Potential Return on Investment

Step 1

1

- In addition to maintaining the current condition
- Increase **GOOD** by 2%↑ & Decrease the **POOR** by 2%↓



Potential Return on Investment

Step 2

2

- 2% of the **POOR** 2009 NHS is 3,200 c.l. miles
- ~\$577,000 rehab cost per c.l. mile^(*)

- 160,000 miles x 2% = 3,200 c. l. miles



x \$577,000 / c.l. mile

(*) – Rehab Cost based on FL DOT 2012 Urban Interstate Asphalt Costs
Mill & Resurface 3 Lane Urban Road with Center Turn Lane and 4' Bike Lanes

Potential Return on Investment

Step 3

3

- Required increased investment ~ \$1.85B
- Annual fuel savings \$900M
- Realized Benefit over **GOOD** Life (~9 yrs) ~ \$8B (fuel savings)



\$900M / yr
\$avings

Potential Return on Investment

Step 4

4

- Total Return on Investment over 9 yrs ~ 440%

- Pretty cool, but...

Yes, this is two separate pockets of money...



\$1.85B
increase
Highway
Funding

\$8B
Public
Savings
Fuel

I WANT YOU



FOR FEEDBACK!



Where are the greatest potentials, within our control, for reducing environmental impacts???



THANK YOU



References

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